

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2022-23/02

Date: 21.10.2022



**Allied Blenders
& Distillers**

To,
The Regional Officer,
Ministry of Environment, Forest and Climate Change,
Integrated Regional Office,
Hyderabad 3rd Floor, Aranya Bhawan,
Opp. RBI, Safiabab – 500004, Hyderabad, Telangana

Subject: Existing Grain Based Distillery from 150 KLPD along with Existing 6.5 MW Power Plant at Survey No. 690/AA, 691/AA2 & 692, Village - Rangapur, Mandal - Pebbair, District - Wanaparthy, State - Telangana 509104; by M/s. Allied Blenders and Distillers Private Limited Submission of Six monthly compliance report of stipulated conditions of Environmental Clearance – Regarding.

Respected Sir,

We have obtained Environment Clearance No. J-11011/02/2009- IA II (I); dated 24.08.2009 for production of 150 KLPD grain based distillery and 6.5 MW Power plant at Rangapur Village, Pebburu Mandal, District Mahabubnagar (Andhra Pradesh) for our ongoing project. EC was transferred and issued in the name of M/s. Allied Blenders and Distillers Private Limited at Village - Rangapur, Mandal - Pebbair, District - Wanaparthy, State - Telangana 509104

We herewith submitting the six monthly compliance report from the period of April-2022 to September-2022

This is for your kind information.

Kindly acknowledge the receipt of the same.

With Kind Regards,

Allied Blenders and Distillers Private Limited


Sujit Kumar Srivastava
(Lead Distillery-Operations)



Enclosed: Six Months Environmental Compliance Report along with Annexures.

Copy to:

1. Regional Director, CPCB – Bangalore.
2. Regional Office – TSPCB, Hyderabad.
3. Member Secretary – TSPCB, Hyderabad.



Allied Blenders And Distillers Limited

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Registered Office : 394/C, Ground Floor, Lamington Chambers, Lamington Road, Mumbai - 400004. India.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PLC187368

**Six Monthly Environmental Compliance Report of
Stipulated Conditions of Environmental Clearance
From April-2022 to September-2022**

For

**Existing Grain Based Distillery from 150 KLPD and 6.5 MW Power Plant
(Total Area: 30 acres) at Survey No. : 690/AA, 691/AA2/, 692
Village - Rangapur, Mandal - Pebbair,
District - Wanaparthy, State-Telangana Pin Code - 509104**

By:



M/S. Allied Blenders and Distillers Private Limited

Submitted to:

**Integrated Regional Office,
Ministry of Environment and Forest & Climate Change (MoEF&CC),
Aranya Bhavan, 3rd Floor, Saifabad, Hyderabad – 500004
Telangana**

Environmental Clearance

File No. J-11011/02/2009-IA II (I) Dated: 24.08.2009

Part-A Specific Condition

Sr. No.	Conditions of EC	Status of Compliance
i.	The industry shall ensure that the treated effluent and stack emissions from the unit are within the norms stipulated under the EPA rules or SPCB whichever more stringent is. In case of process disturbance/failure of pollution control equipment adopted by the unit, the respective unit shall be shut down and shall not be restarted until the control measures are rectified to achieve the desired efficiency.	Complied. The Treated effluent and stack emissions from our unit are within the norms stipulated under the CPCB and TSPCB norms (Ref to Annexure 1a & 1b)
ii.	The particulate emissions from the 50TPH boiler shall be controlled by installation of bag filter and emissions shall be dispersed through stack height as per the CPCB guidelines. The particulate emissions shall conform to the prescribed standards.	Complied. We had installed Electrostatic Precipitator (ESP) in place of Bag filter which is more efficient as it is highly effective in minimizing the Suspended Particulate Matter Emission (SPM) from the 50 TPH Boiler through stack height of 54 m provided as per CPCB and TSPCB guidelines. (Ref to Annexure 1c)
iii.	The Company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its web site and shall update the same periodically. It shall simultaneously be sent to the Regional office of MoEF, the respective Zonal office of CPCB and the state pollution control board. The levels of SPM, RSPM, SO ₂ , NO _x (ambient levels), emissions from the stacks and pH, TDS, BOD, COD, Chloride, suspended solids and sulphates in the treated effluents shall be monitored and displayed at a convenient location near the main gate of the company and at important public places.	Complied. Status of compliance of the stipulated Environmental Clearance conditions, including results of monitored data report are uploaded in company website. Below are URL for the same https://www.abdindia.com/investor-relations/environmental-compliance/ These had been submitted to Regional Office MoEF&CC, CPCB and TSPCB Hyderabad vide letter no. ABD/Rangapur/MoEF&CC/2022-23/02 on dated 18.03.2022. The levels of SPM, RSPM, SO ₂ , NO _x (ambient levels), emissions from the stacks and pH, TDS, BOD, COD, Chloride, suspended solids and

		Sulphates in the treated effluents are being monitored through Online Continuous monitoring systems, are visible in TSPCB and CPCB website. Display boards are being updated at main gate of the unit.
iv.	The spent wash generation shall not exceed 900m ³ /d. the spent wash shall be centrifuged in the decanter and after decantation; the slop shall be concentrated to 30% solids in the multiple effect evaporator. The concentrated thin slop after mixing with either wet cake or sent to dryer directly for concentration up to 90% solids and shall be sold as cattle feed. The zero discharge shall be strictly complied with. The condensate from the evaporator shall be recycled. The boiler blow down and DM plant and softener regeneration water (231m ³ /d) shall be treated in a neutralization tank and after treatment shall be mixed with Cooling tower blow down. the treated effluent shall be used for dust suppression /ash conditioning and on land for irrigation within the plant premises after complying with the CPCB/SPCB standards.	Complied. Spent wash being centrifuged in decanters and thin slopes concentrated in Evaporation. Concentrated slope being mixed with wet cake and feeding to the dryer. DDGS selling for cattle feed Evaporation condensate is being recycled in process. ETP treated water is used for dust suppression/Ash conditioning after RO and recycled in cooling towers. (Ref to Annexure 2)
v.	The spent wash shall be stored in impervious pucca lagoons. The spent wash lagoons shall have proper lining with HDPE and shall be kept in proper condition to prevent ground water pollution as per the CPCB recommendations; storage shall not exceed 5 days capacity.	Complied. spent wash is being stored in a impervious concrete tank of 900 KL storage capacity to prevent ground water pollution.
vi.	Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be made on monthly a basis and report submitted to SPCB and this ministry.	Complied. We have piezometer monitoring station and ground water quality monitoring is being done on monthly basis.
vii.	Green belt in 33% of the plant area shall be provided to mitigate the effects of fugitive emissions all around the plant as per CPCB guidelines in consultation with the local DFO.	Complied. We have more than 33% of greenbelt area inside the plant. Greenbelt development area is in progress continuously. Total No. of trees/sampling planted till date is 6600.
viii.	Permission shall be obtained to draw the water from the state irrigation department as may be applicable to this case	Complied. We have obtained water drawl from Krishna River 2760 KLPD (2500 KL Distillery + 260 KL IMFL) from Irrigation

		& CAD Department- Industrial Water Supply, Government of Telangana, G.O. No. Ms. No. 54 dated 09.05.2018. (Ref to Annexure 3) As per agreement no. 15/SE/IC/PBR/2022-23 dated 01.07.2022, valid upto 08.10.2022. Renewal application no. ABD/Rangapur/I&CAD/2021- 22/03 dated 22.02.2022 submitted to Irrigation & CAD Department-Industrial Water Supply, Government of Telangana, on dated 02.03.2022.
ix.	Company shall adopt rain water harvesting measures to recharge the ground water.	Complied. Six Rainwater harvesting pit are there to recharge the ground water.
x.	Occupational health surveillance programme shall be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health center shall be strengthened and the medical records of each employee shall be maintained separately.	Complied. Occupational health surveillance programme is being taken as a regular exercise for all the employees and their medical records of each employee are maintained. (Ref to Annexure 4)
xii.	Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile sewage treatment plant, safe drinking water, medical health care, crèche etc. the housing may be in the form of temporary structure to be removed after the completion of the project. All the construction waste shall be managed so that there is no impact on the surrounding environment.	Not applicable. As the construction phase of the project is over.

Part-B General Conditions

Sr. No.	Conditions of EC	Status of Compliance
i.	No further expansion or modification in the plant shall be carried out without prior approval of the ministry of environment and forests.	Noted.
ii.	Ambient air quality monitoring stations shall be set up in the down wind direction as well as where maximum ground level concentration of SPM, SO ₂ , NO _x , are anticipated in consultation with the state pollution control board.	Complied. Ambient Air Quality Monitoring Station (AAQMS) in down wind direction ground level concentration of PM10, PM2.5, SO ₂ & NO _x is connected to CPCB and TSPCB Portal. Ambient Air Quality Monitoring is being done monthly through third party NABL accredited lab and monitoring reports are submitted to Regional Office, TSPCB. (Ref to Annexure 1a & 5)
iii.	Adequate number of influent and effluent quality monitoring stations shall be set up in consultation with the state pollution control board. Regular monitoring should be carried out for relevant parameters.	Complied. Effluent Quality Monitoring Station (EQMS) online monitoring facility for treated water parameters pH, TSS, COD, BOD is connected to CPCB and TSPCB. (Ref to Annexure 1b)
iv.	The industry shall ensure that the treated effluent and stack emissions from the unit are within the norms stipulated under EPA rules or SPCB whichever is more stringent. In case of process disturbances/failure of pollution control equipment adopted by the unit, the respective unit shall be shut down and shall not be restarted until the control measures are rectified to achieve the desired efficiency.	Complied. Treated effluent water and stack emissions are monitored through online system and monitoring stations was connected to TSPCB and CPCB servers and results are within the norms as stipulated under the standards. (Ref to Annexure 1a & 1b)
v.	The overall noise level in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level should conform to the standards prescribed under EPA rules, 1989 Viz. 75dBA (Day time) and 70dBA (Night time).	Complied. Noise levels in and around the plant area are monitored regular basis and observed that results are within the CPCB standard. (Ref to Annexure 6)
vi.	Occupational health surveillance programme shall be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health center shall be	Complied. Occupational health surveillance programme is being taken as a regular exercise for all the employees and their records are maintained.

	strengthened and the medical records of each employee shall be maintained separately.	
vii.	A Separate environmental management cell equipped with full-fledged laboratory facilities must be set up to carry out the environmental management and monitoring functions.	Complied. We have separate Environmental Management Cell equipped with full-fledged laboratory facility to carry out the Environmental Management activity and monitoring functions. • Regional Manufacturing Head South 1- Umasankar Padhi • Lead Distillery Operation - Sujit Kumar Srivastava • Environment Engineer – Punam Mandape • ETP Incharge Executive – Thermax Ltd. • WTP Incharge Executive – Thermax Ltd. • Environment Monitoring Team – Re-Sustainability Ltd.
viii.	The project authorities shall provide requisite funds for the both recurring and non-recurring expenditure to implement the conditions stipulated by the non-recurring expenditure to implement the conditions stipulated by the ministry of Environment and forests as well as the state government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.	Complied. We have provided separate budget for the Environmental Management Plan for the FY 2022-23. Capital Cost is 1101 Lakhs Recurring Cost is 1703 Lakhs. (Ref to Annexure 7)
ix.	A copy of the clearance letter shall be sent by the proponent to concerned panchayat, Zilla Parishad /Municipal Corporation. Urban local body and the local NGO. If any, from who suggestions /representations, if anywhere received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	Complied.
x.	The implementation of the project vis-a-vis environmental action plans will be monitored by Ministry's Regional Office at Bangalore/SPCB/CPCB.	Complied. The implementation of the project vis-a-vis environmental action plans are being monitored by Regional Office, TSPCB.

xi.	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective regional office of MOEF, the respective Zonal office of CPCB and the SPCB.	Complied. Last EC six monthly compliance report from Sept-2021 to Feb-2022 had been submitted to concerned authorities vide letter no. ABD/Rangapur/ MoEF&CC/ 2022-23/02 on dated 18.03.2022 (Ref to Annexure 8)
xii.	The environmental statement for each financial year ending 31 st march in form-V as is mandate shall be submitted to the concerned SPCB as prescribed under Environment(P)Rules ,1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective regional office of MoEF by email.	Complied. We have submitted the Environmental Statement (Form-V) report of financial year 2020-21 on dated 29.08.2022 to the concerned authorities, vide letter no. ABD/Rangapur/TSPCB/2021-22/14 on dated 28.09.2021. Form V including results of monitored data report are uploaded in company website. Below are URL for the same https://www.abdindia.com/media/yklowcml/environment-statement-form-v-april-2020.pdf (Ref to Annexure 9)
xiii.	The project proponent shall inform the public that the project has been accorded environmental clearance by the ministry and copies of the clearance letter are available with the SPCB/committee and many also be seen at website of the ministry of environment and forests at http://envfor.nic.in . this shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the regional office.	Not Complied. We are unable to provide the copies of the newspaper publications as the documents are not available with the M/s Allied Blenders and Distillers Pvt Ltd which has taken over the Distillery industry from M/s Shasta Biofuels Pvt Ltd in the year 2016.
xiv.	The project authorities shall inform the Regional Office as well as the Ministry the date of financial closure and final approval of the project by the concerned authorities and the dates of start of land development work.	Noted.

Transfer of Environmental Clearance to
M/s. Allied Blenders and Distillers Private Limited
File No. J-11011/02/2009-IA II (I) Dated: 29.07.2019

Sr. No.	Conditions of EC	Status of Compliance
1	The ministry has granted environmental clearance in favor of M/s Shasta Bio-fuels Pvt. Ltd. vide letter dated 24 th August, 2009 to the Project or 150 KLPD Grain Based Distillery and 6.5 MW power plant at Rangapuram village, Pebberu Mandal in District Mahaboobnagar (Telangana).	Noted.
2	M/s Allied Blenders And Distillers Pvt Ltd has informed that in terms of restructuring exercise involving M/s Shasta Bio Fuels Private Limited, M/S Tracstar Investment Private Limited and M/s Allied Blenders and Distillers Private Limited, sanctioned by the Hon'ble High Court of Judicature for the State of Telangana as well as Hon'ble National Company law Tribunal, Mumbai, the entire assets and liabilities of M/s Shasta Bio Fuels Private Limited vested and stood transferred into M/s Allied Blenders And Distillers Private Limited with effect from 1 st April, 2016.	Noted.
3	M/s Allied Blenders and Distillers Pvt Ltd has submitted as Affidavit to abide by the terms and condition prescribed in the said environmental clearance to the above project.	We are complying the said conditions of EC.
4	As per relevant provisions of the EIA Notification, 2006, the environmental clearance dated 24 th August, 2009 to the project for the proposed 150 KLPD grain based distillery and 6.5 MW power plant at village Rangapuram, Mandal Pebberu, District Mahaboobnagar (Andhra Pradesh) granted by the Ministry, is hereby transferred from M/s Shasta Bio-fuels Pvt Ltd to M/s Allied blenders and Distillers Pvt Ltd, on the same terms and condition under which prior environmental clearance was initially granted .	Noted.

Details of Environmental Monitoring

Ambient Air Quality Monitoring

Ambient air quality monitoring has been carried out at 2 locations namely 1. Near Main Gate 2. Near DG Set This will enable to have a comparative analytical understanding about air quality and the changes in the air environment in the factory area with respect to the condition prevailing.

Ambient Air Quality Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Particulate Matter 10 (PM₁₀)
 - Particulate Matter 2.5 (PM_{2.5})
 - Sulphur Dioxide (SO₂)
 - Oxides of Nitrogen (NO_x)
- Instrument used Repairable Dust Sampler
Model RDS9000/040506,507&040139

The duration of sampling of PM_{2.5}, PM₁₀, SO₂ and NO_x was 24 hourly continuous sampling per day. The monitoring was conducted for one day at the location. This is to allow a comparison with the National Ambient Air Quality Standards. The air samples were analyzed as per standard methods specified by Central Pollution Control Board (CPCB) and IS:5182. The techniques used for ambient air quality monitoring and minimum detectable levels. Fine Particulate Sampler instruments have been used for monitoring Particulate Matter_{2.5} (PM_{2.5} i.e. <2.5 microns), and Respirable Dust Sampler was used for sampling Respirable fraction (<10 microns), gaseous pollutants like SO₂, and NO_x.

Techniques used for Ambient Air Quality Monitoring

Sr. No.	Parameter	Technique	Technical Protocol
1	Particulate Matter _{2.5}	Fine Particulate Sampler,	CPCB/MoEF Guidelines
		Gravimetric Method	
2	Particulate Matter ₁₀	Cyclone separator, Gravimetric	IS-5182 (Part-23):2006
3	Sulphur dioxide	Modified West and Gaeke	IS-5182 (Part- II):2001
4	Oxides of Nitrogen	Jacob & Hochheiser	IS-5182 (Part-VI):2006

Ambient Air Quality Data from April 2022 to Sept 2022

Month	Near Main Gate				Near Distillation			
	PM10	PM2.5	SO ₂	NOx	PM10	PM2.5	SO ₂	NOx
NAAQS	100	60	80	80	100	60	80	80
Apr-22	68	36	35	29	52	27	38	26
May-22	67	36	33	27	52	24	31	26
Jun-22	65	35	34	26	53	26	32	25
Jul-22	66	34	33	26	50	25	36	24
Aug-22	65	32	34	26	51	26	30	25
Sep-22	59	31	33	29	47	28	29	27
Average	65	34	34	27	51	26	33	26

The ambient air Quality levels at all the locations were found to be within limits prescribed by CPCB/SPCB.

Ambient Noise Monitoring Locations

The main objective of noise monitoring in the site area is to assess the present ambient noise levels near the factory site due to vehicular movement. A preliminary reconnaissance survey has been undertaken to identify the major noise generating sources in the area. Ambient noise monitoring was conducted at 10 locations in the factory premises.

- Milling Section
- Fermentation Area
- Boiler-DCS
- Boiler Turbine Hall
- CO₂ Plant Area
- WTP Area
- Dryer Section
- Security Area
- ETP Area
- Near DG Set Area

Monitored through Lutron SL-4001 Model instrument

Ambient Noise from April 2022 to Sept 2022

Month	Day time Unit: dB(A)									
	CPCB Limits: Leq (Industrial area) During Day Time (6:00 am to 10:00 pm) 75.00 dB(A)									
	Milling Section	Fermentation Area	Boiler-DCS	Boiler Turbine Hall	CO ₂ Plant Area	WTP Area	Dryer Section	Security Area	ETP Area	Near DG Set Area
Apr-22	70.8	70.5	67.5	70.9	69.8	66.7	70.6	62.5	68.6	70.2
May-22	71.6	70.9	66.5	72.4	71.8	69	70.7	63.4	68.1	70.2
Jun-22	71.5	70.6	67.4	72.8	71.9	69.2	70.9	64.7	68.5	70.8
Jul-22	70.6	70.4	67.9	70.5	69.6	66.8	70.8	62.6	68.5	70.4
Aug-22	71.2	70.7	66.2	72.3	71.6	69.7	70.2	63.6	68.7	70.8
Sep-22	71.6	70.9	66	72.1	71.3	69.5	70.4	62.1	68.2	70
Average	71.2	70.7	66.9	71.8	71.0	68.5	70.6	63.2	68.4	70.5
	Night Time Unit: dB(A)									
	CPCB Limits: Leq (Industrial area) During Night Time (10:00 pm to 06:00 am) 70.00 dB(A)									
Apr-22	69.5	66.9	55.3	69.2	65.6	61.8	58.3	51.7	65.4	65.6
May-22	68.4	66.6	57.3	68.7	65.3	62.4	59.1	52	63.2	63.5
Jun-22	68.6	67.9	56.4	68	66.1	62	58.3	52.4	63.2	64.6
Jul-22	69.7	66.5	55.4	68.9	66	61.2	58	51.8	65.3	65.7
Aug-22	68.3	66.1	57.5	68.6	65	62.8	59.7	52.4	63.5	63.6
Sep-22	68.3	67.6	56.5	67.1	66.6	63.4	58.2	52.3	63.1	63.2
Average	68.8	66.9	56.4	68.4	65.8	62.3	58.6	52.1	64.0	64.4

Ambient Noise Monitoring Results

Day Time Noise Levels (L_{day}):

The day time noise level at all the locations were found to within limits prescribed for industrial area i.e. 75 db (A).

Night Time Noise Levels (L_{night}):

The night time noise level at all the locations were found to within limit prescribed for industrial area i.e. 70 dB (A).

Stack attach to 50TPH Boiler data from April 2022 to Sept 2022

Parameters	CPCB Standards	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Average
Suspended Particulate Matter mg/Nm ³	<115	58	52	53	58	51	52	54
Sulphur Dioxide as SO ₂ mg/Nm ³	<600	96	95	96	96	94	91	95
Oxides of Nitrogen as NO _x mg/Nm ³	<800	118	116	114	118	113	110	115

The Stack emissions were found to within limits prescribed by CPCB/SPCB.

Stack attach to 1500 kVA D.G. Set data from April 2022 to Sept 2022

Parameters	CPCB Standards	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Average
Suspended Particulate Matter mg/Nm ³	<115	48	45	44	46	46	47	46
Sulphur Dioxide as SO ₂ mg/Nm ³	<600	45	47	45	42	45	42	44
Oxides of Nitrogen as NO _x mg/Nm ³	<800	51	53	52	49	51	51	51

The Stack emissions were found to within limits prescribed by CPCB/SPCB.

Waste Water Quality Monitoring

Sample of waste water was collected from the site for the assessment of impacts of the Plant on discharge point. (Six monthly average)

Waste Water Quality Monitoring from April 2022 to Sept 2022

Parameters	Units	Methods	Standards Inland Surface	Apr-22		May-22		Jun-22		Jul-22		Aug-22		Sep-22		Average	
				(Before)	(After)	(Before)	(After)	(Before)	(After)	(Before)	(After)	(Before)	(After)	(Before)	(After)	(Before)	(After)
pH	---	APHA 4500 H ⁺ B	5.50 to 9.00	5.26	7.34	5.32	7.38	5.34	7.39	5.36	7.48	5.35	7.32	5.7	7.4	5.4	7.385
Total Suspended Solids at 105°C	mg/L	APHA 2540 D	100	198	24	197	26	195	24	195	23	195	27	129	29	184.8	25.5
Total Dissolved Solids at 180°C	mg/L	APHA 2540 C	---	1279	52	1284	54	1275	53	1256	51	1282	53	774	158	1191.7	70.17
Chlorides as Cl ⁻	mg/L	APHA 4500 Cl ⁻ C	---	374	21	377	22	378	24	368	22	372	21	185	34	342.3	24
Sulphates as SO ₄ ²⁻	mg/L	APHA 4500 SO ₄ ²⁻ D	---	92	<10	93	<10	95	<10	91	<10	92	<10	148	<10	101.8	10
Sulphide as S ²⁻	mg/L	APHA 4500 S ²⁻ F	---	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
Total Solids	mg/L	APHA 2540 B	---	1477	76	1482	79	1470	77	1451	75	1477	80	903	187	1376.7	95.7
Phosphorus as P	mg/L	APHA 4500 PC	---	8.5	<1	8.6	<1	8.5	<1	8.4	<1	8.5	<1	<1	<1	8.5	<1
Chemical Oxygen Demand	mg/L	APHA 5220 B	250	2874	74	3483	72	3479	75	2865	72	3481	71	3426	62	3268.0	71
Biological Oxygen Demand (3 Day at 27 dg C)	mg/L	IS 3025(P-44)	30	862.2	22.2	1080	23	1043	22.5	860	21	1076	22	1027	18	991.4	21.5
Oil & Grease	mg/L	APHA 5520 B	10	1.4	<1.0	1.4	<1.0	1.3	<1.0	1.3	<1.0	1.3	<1.0	1.3	<1.0	1.3	<1
Nitrate Nitrogen as NO ₃	mg/L	APHA 4500 NO ₃ ⁻ B	50	2.6	<1	2.7	<1	2.6	<1	2.5	<1	2.6	<1	12	<1	4.2	<1

Our ZLD Plant performance in terms of Pollution load reduction is as given below

TDS reduction 94.11%, TSS reduction 86.2%, COD reduction 97.8%, BOD reduction 97%

ENA & By-Products Production details for the Month April 2022 to Sept 2022

Products	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Average
ENA in KL	2964.02	3663.12	5339.81	4643.01	5308.18	5001.89	4486.67
Impure Sprit in KL	63.12	121.35	105.71	90.01	104.60	100.97	97.63
Fusel Oil in KL	3.60	2.30	0.30	1.62	2.40	1.94	2.03
CO2 in Metric Tons	459.021	783.290	1370.00	1499.55	1169.64	1242.05	1087.26
DDGS in Metric Tons	738.34	835.76	1344.32	1101.75	1272.16	1136.68	1071.50



Allied Blenders And Distillers Limited
Sy. No.692, RANGAPUR (V)
Pebbair (M), Wanaparthy (D)-509 104.

List of Annexures

Sr. No	Description
04	Annexure – 1: (Online Data) a. Ambient Air Quality monitoring data b. Station: ETP outlet c. Station: Stack boiler 50 TPH
05	Annexure – 2: Spentwash, MEE & Effluent Water & Water Consumption
06	Annexure – 3: G.O. From irrigation department for drawing the water from Krishna river.
07	Annexure – 4: Occupational Health and Surveillance Medical record
08	Annexure – 5: Monthly reports submission details.
09	Annexure – 6: Ambient Noise data.
10	Annexure – 7: Environment budget details
11	Annexure – 8: Submitted Last EC six monthly compliance report
12	Annexure – 9: Submitted Environmental Statement (Form-V)

Annexure No. 1a



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

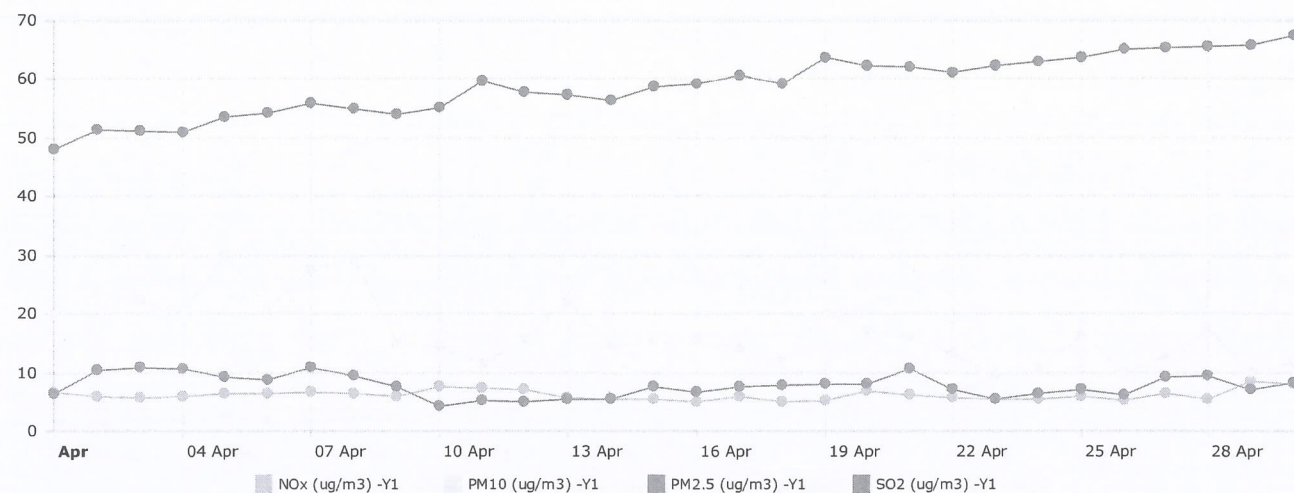
Station Name : AAQMS

From Date : 01-04-2022 00:00:00

To Date : 30-04-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	NOx	PM10	PM2.5	SO2
Unit	ug/m3	ug/m3	ug/m3	ug/m3
Limit	0.00 - 80.00	0.00 - 100.00	0.00 - 60.00	0.00 - 80.00
01-04-2022 00:00:00	6.54	19.85	6.34	48.02 SBH
02-04-2022 00:00:00	5.89	23.85	10.44	51.42 HSB
03-04-2022 00:00:00	5.73	22.09	10.89	51.08
04-04-2022 00:00:00	5.90	20.15	10.61	50.97 B
05-04-2022 00:00:00	6.45	29.84	9.16	53.55 HS
06-04-2022 00:00:00	6.28	21.08	8.71	54.24 HS
07-04-2022 00:00:00	6.51	27.56	10.95	55.85 BHS
08-04-2022 00:00:00	6.26	29.45	9.52	55.02 H
09-04-2022 00:00:00	5.86	14.81	7.58	54.02 H
10-04-2022 00:00:00	7.53	14.30	4.31	55.17
11-04-2022 00:00:00	7.38	11.20	5.22	59.57
12-04-2022 00:00:00	7.06	15.76	4.95	57.71
13-04-2022 00:00:00	5.64	22.25	5.32	57.30
14-04-2022 00:00:00	5.43	14.44	5.51	56.32 H
15-04-2022 00:00:00	5.46	15.07	7.46	58.80
16-04-2022 00:00:00	4.84	15.58	6.65	59.15
17-04-2022 00:00:00	5.99	14.24	7.65	60.65 H
18-04-2022 00:00:00	5.00	11.89	7.83	59.18
19-04-2022 00:00:00	5.28	20.07	7.95	63.75
20-04-2022 00:00:00	6.76	17.20	7.90	62.18
21-04-2022 00:00:00	6.21	15.92	10.51	61.98
22-04-2022 00:00:00	5.61	13.31	7.05	61.10
23-04-2022 00:00:00	5.40	9.38	5.43	62.30
24-04-2022 00:00:00	5.48	10.48	6.46	63.02
25-04-2022 00:00:00	5.85	16.15	7.05	63.63
26-04-2022 00:00:00	5.30	9.99	6.08	65.05
27-04-2022 00:00:00	6.26	12.65	9.28	65.17
28-04-2022 00:00:00	5.34	17.54	9.33	65.63
29-04-2022 00:00:00	8.45	9.90	7.09	65.87
30-04-2022 00:00:00	8.13	11.86	8.15	67.42



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

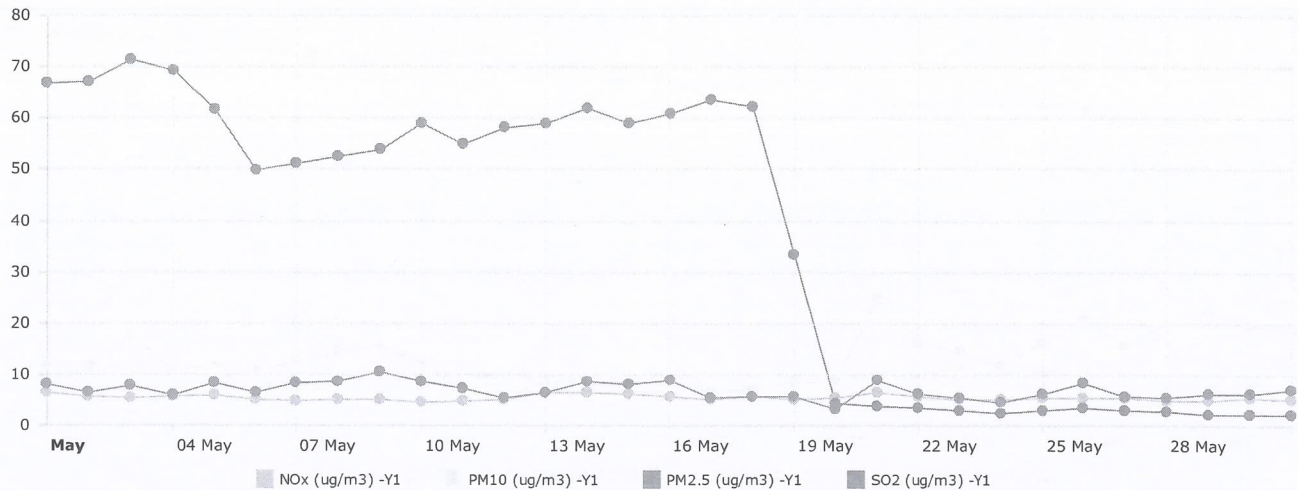
Station Name : AAQMS

From Date : 01-05-2022 00:00:00

To Date : 31-05-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, **H** - High limit crossed, **L** - Low permissible limit crossed

Parameter	NOx	PM10	PM2.5	SO2
Unit	ug/m3	ug/m3	ug/m3	ug/m3
Limit	0.00 - 80.00	0.00 - 100.00	0.00 - 60.00	0.00 - 80.00
01-05-2022 00:00:00	6.56	11.93	8.10	66.75
02-05-2022 00:00:00	5.79	11.68	6.38	67.12
03-05-2022 00:00:00	5.52	17.66	7.82	71.32
04-05-2022 00:00:00	5.65	10.68	5.88	69.34
05-05-2022 00:00:00	5.99	11.81	8.36	61.77
06-05-2022 00:00:00	5.12	10.57	6.51	49.79
07-05-2022 00:00:00	4.93	12.62	8.23	51.27
08-05-2022 00:00:00	5.22	14.32	8.58	52.58
09-05-2022 00:00:00	5.17	15.26	10.39	53.74
10-05-2022 00:00:00	4.52	12.29	8.65	58.93
11-05-2022 00:00:00	4.74	7.09	7.35	55.07
12-05-2022 00:00:00	5.14	5.94	5.45	58.30
13-05-2022 00:00:00	6.45	8.23	6.51	58.94
14-05-2022 00:00:00	6.47	9.28	8.65	62.06
15-05-2022 00:00:00	6.19	8.08	8.19	58.89
16-05-2022 00:00:00	5.68	8.63	8.81	60.83
17-05-2022 00:00:00	5.03	6.51	5.51	63.44
18-05-2022 00:00:00	5.54	7.03	5.74	62.29
19-05-2022 00:00:00	5.14	8.37	5.73	33.50
20-05-2022 00:00:00	5.32	8.78	3.36	4.22
21-05-2022 00:00:00	6.45	24.87	8.98	3.86
22-05-2022 00:00:00	5.70	16.17	6.14	3.45
23-05-2022 00:00:00	5.21	14.57	5.32	2.90
24-05-2022 00:00:00	5.11	11.60	4.54	2.55
25-05-2022 00:00:00	5.35	16.11	6.26	2.91
26-05-2022 00:00:00	5.45	20.37	8.39	3.59
27-05-2022 00:00:00	5.28	15.60	5.73	3.08
28-05-2022 00:00:00	4.95	20.13	5.35	2.57
29-05-2022 00:00:00	4.81	22.44	6.22	2.17
30-05-2022 00:00:00	5.44	19.59	6.28	2.08
31-05-2022 00:00:00	5.00	18.36	6.99	2.05



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

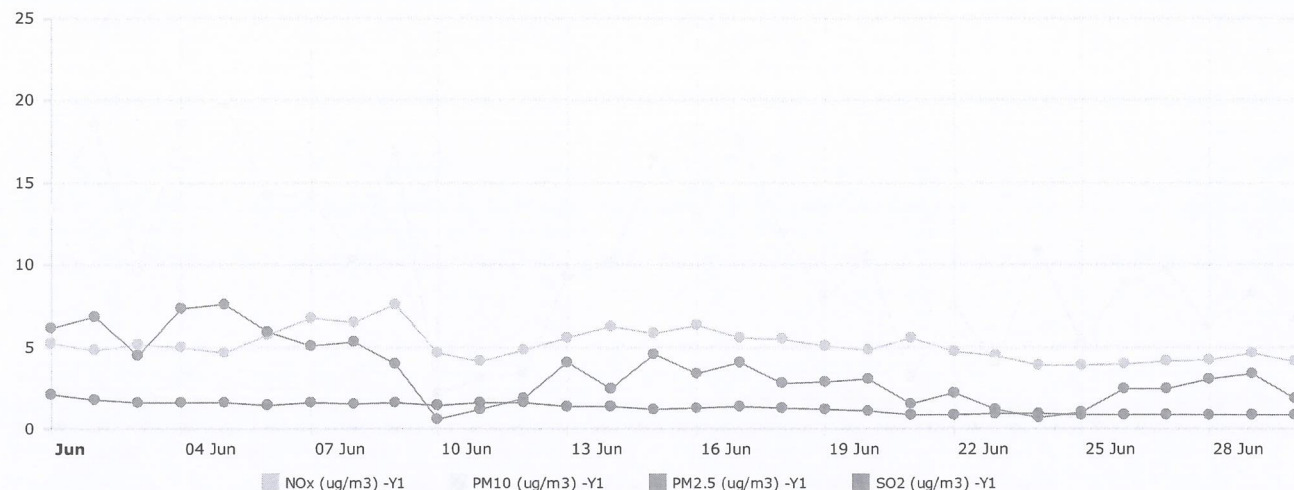
Station Name : AAQMS

From Date : 01-06-2022 00:00:00

To Date : 30-06-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	NOx		PM10		PM2.5		SO2	
Unit	ug/m3		ug/m3		ug/m3		ug/m3	
Limit	0.00 - 80.00		0.00 - 100.00		0.00 - 60.00		0.00 - 80.00	
01-06-2022 00:00:00	5.22		13.27		6.17		2.10	
02-06-2022 00:00:00	4.81		18.63		6.79		1.75	
03-06-2022 00:00:00	5.12		9.68		4.47		1.59	
04-06-2022 00:00:00	4.99		18.53		7.35		1.57	
05-06-2022 00:00:00	4.65		19.82		7.56		1.59	
06-06-2022 00:00:00	5.70		14.19		5.93		1.44	
07-06-2022 00:00:00	6.75		14.14		5.01		1.56	
08-06-2022 00:00:00	6.46		10.31		5.30		1.52	
09-06-2022 00:00:00	7.54		16.92		3.94		1.58	
10-06-2022 00:00:00	4.64		2.15		0.61		1.47	
11-06-2022 00:00:00	4.16		3.02		1.20		1.57	
12-06-2022 00:00:00	4.83		3.38		1.83		1.58	
13-06-2022 00:00:00	5.58		9.26		4.04		1.33	
14-06-2022 00:00:00	6.26		10.09		2.45		1.38	
15-06-2022 00:00:00	5.85		16.47		4.58		1.21	
16-06-2022 00:00:00	6.29		12.90		3.36		1.28	
17-06-2022 00:00:00	5.53		17.59		4.05		1.32	
18-06-2022 00:00:00	5.48		11.89		2.78		1.27	
19-06-2022 00:00:00	5.02		7.81		2.84		1.15	
20-06-2022 00:00:00	4.80	<	10.53	<	3.06	<	1.10	<
21-06-2022 00:00:00	5.53		3.13		1.54		0.86	
22-06-2022 00:00:00	4.71		7.52		2.20		0.88	
23-06-2022 00:00:00	4.49		4.08		1.18		0.89	
24-06-2022 00:00:00	3.89		10.87	H	0.68		0.89	
25-06-2022 00:00:00	3.83		5.22		1.02		0.86	
26-06-2022 00:00:00	3.96		8.90		2.40		0.88	
27-06-2022 00:00:00	4.10		9.70		2.47		0.87	
28-06-2022 00:00:00	4.24		6.34		3.05		0.82	
29-06-2022 00:00:00	4.61		8.33		3.35		0.85	
30-06-2022 00:00:00	4.13		6.72		1.83		0.87	



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

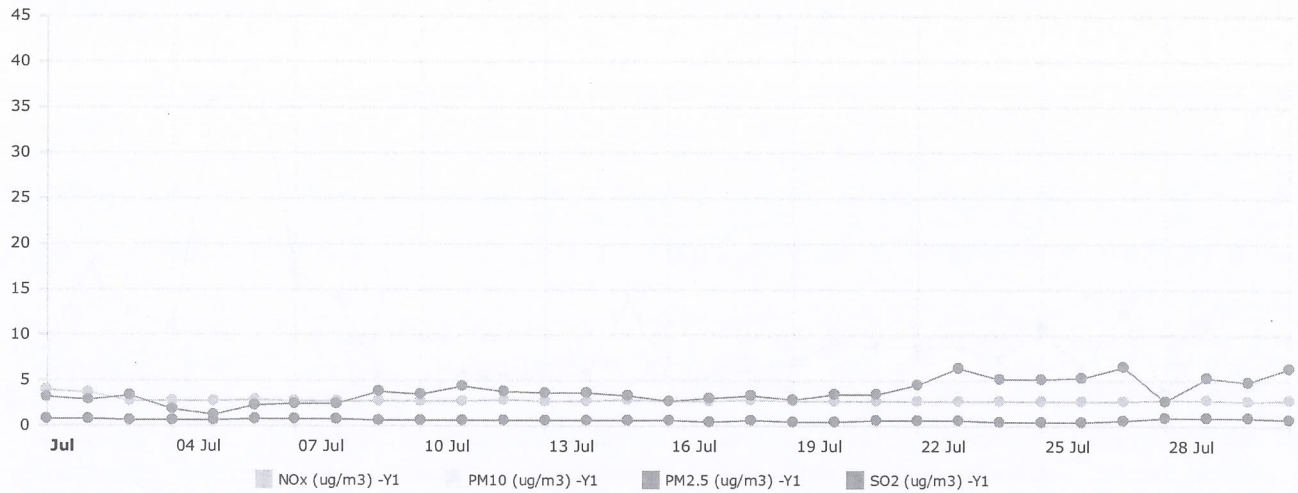
Station Name : AAQMS

From Date : 01-07-2022 00:00:00

To Date : 31-07-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	NOx		PM10		PM2.5		SO2	
Unit	ug/m3		ug/m3		ug/m3		ug/m3	
Limit	0.00 - 80.00		0.00 - 100.00		0.00 - 60.00		0.00 - 80.00	
01-07-2022 00:00:00	4.00		8.54		3.25		0.80	
02-07-2022 00:00:00	3.61		17.41	H	2.82		0.71	
03-07-2022 00:00:00	2.78		12.63		3.29		0.64	
04-07-2022 00:00:00	2.76		10.84		1.85		0.57	
05-07-2022 00:00:00	2.80		35.44		1.20		0.54	
06-07-2022 00:00:00	2.83		39.94		2.30		0.70	
07-07-2022 00:00:00	2.76		16.99		2.44		0.76	
08-07-2022 00:00:00	2.79		14.29	H	2.37		0.76	
09-07-2022 00:00:00	2.77		5.50		3.85		0.63	
10-07-2022 00:00:00	2.73	<	3.82	<	3.51	<	0.60	<
11-07-2022 00:00:00	2.76	<	5.63	<	4.40	<	0.63	<
12-07-2022 00:00:00	2.81		5.25		3.75		0.55	
13-07-2022 00:00:00	2.74		5.27		3.59		0.58	
14-07-2022 00:00:00	2.78		5.83		3.62		0.55	
15-07-2022 00:00:00	2.81		13.95	H	3.33		0.55	
16-07-2022 00:00:00	2.78		5.10		2.66		0.66	
17-07-2022 00:00:00	2.76		5.11		2.99		0.51	
18-07-2022 00:00:00	2.81		6.14		3.26		0.59	
19-07-2022 00:00:00	2.77		6.81		2.93		0.46	
20-07-2022 00:00:00	2.73		9.40		3.46		0.51	
21-07-2022 00:00:00	2.80		8.58		3.43		0.59	
22-07-2022 00:00:00	2.79		8.67		4.55		0.64	
23-07-2022 00:00:00	2.80		8.80		6.29		0.56	
24-07-2022 00:00:00	2.77		7.20		5.21		0.51	
25-07-2022 00:00:00	2.78		10.59		5.22		0.52	
26-07-2022 00:00:00	2.80		6.43		5.27		0.50	
27-07-2022 00:00:00	2.80		12.25	B	6.53		0.60	
28-07-2022 00:00:00	2.86		3.62		2.75		0.85	
29-07-2022 00:00:00	2.81		10.48	S	5.37		0.95	
30-07-2022 00:00:00	2.77		4.46		4.88		0.96	
31-07-2022 00:00:00	2.89		9.14		6.42		0.73	



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

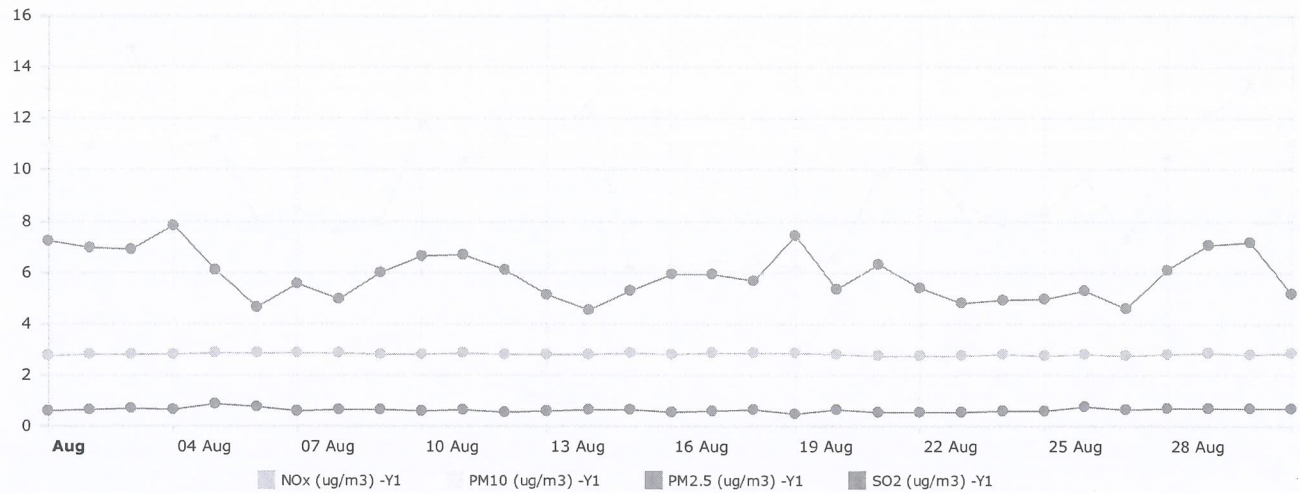
Station Name : AAQMS

From Date : 01-08-2022 00:00:00

To Date : 31-08-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, **H** - High limit crossed, **L** - Low permissible limit crossed

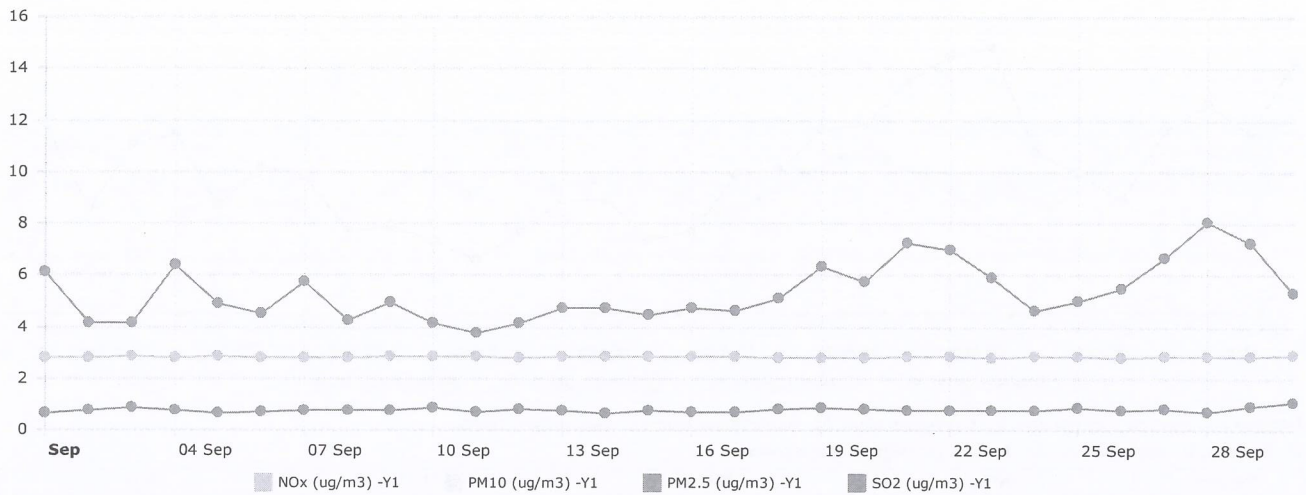
Parameter	NOx		PM10		PM2.5		SO2	
Unit	ug/m3		ug/m3		ug/m3		ug/m3	
Limit	0.00 - 80.00		0.00 - 100.00		0.00 - 60.00		0.00 - 80.00	
01-08-2022 00:00:00	2.77		10.90		7.24		0.58	
02-08-2022 00:00:00	2.78		10.89		6.94		0.62	
03-08-2022 00:00:00	2.82		14.78		6.90		0.71	
04-08-2022 00:00:00	2.79		10.79		7.79		0.64	
05-08-2022 00:00:00	2.84		11.23		6.09		0.88	
06-08-2022 00:00:00	2.87		8.05		4.62		0.78	
07-08-2022 00:00:00	2.85		8.53		5.54		0.59	
08-08-2022 00:00:00	2.83		7.53		4.94		0.62	
09-08-2022 00:00:00	2.78		7.93		5.99		0.67	
10-08-2022 00:00:00	2.80		11.84		6.60		0.60	
11-08-2022 00:00:00	2.84		10.29		6.68		0.63	
12-08-2022 00:00:00	2.78		11.25		6.09		0.54	
13-08-2022 00:00:00	2.82		11.32		5.13		0.58	
14-08-2022 00:00:00	2.80		12.53	H	4.54		0.67	
15-08-2022 00:00:00	2.85		6.13		5.26		0.62	
16-08-2022 00:00:00	2.80		6.16		5.95		0.53	
17-08-2022 00:00:00	2.86		6.49		5.94		0.61	
18-08-2022 00:00:00	2.84		6.49		5.68		0.62	
19-08-2022 00:00:00	2.86		6.11		7.44		0.51	
20-08-2022 00:00:00	2.80		6.51		5.33		0.65	
21-08-2022 00:00:00	2.77		9.79		6.30		0.54	
22-08-2022 00:00:00	2.76		10.40		5.40		0.54	
23-08-2022 00:00:00	2.74		8.55		4.79		0.56	
24-08-2022 00:00:00	2.80		7.90		4.92		0.57	
25-08-2022 00:00:00	2.77		8.29		4.94		0.58	
26-08-2022 00:00:00	2.81		9.71		5.29		0.75	
27-08-2022 00:00:00	2.75		7.28		4.56		0.67	
28-08-2022 00:00:00	2.81		10.41		6.10		0.70	
29-08-2022 00:00:00	2.84		12.09		7.08		0.70	
30-08-2022 00:00:00	2.79		13.22		7.19		0.71	
31-08-2022 00:00:00	2.84		11.05		5.19		0.70	



Historical Data



Plant Name : Allied Blenders and Distillers Pvt Ltd
Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)
Station Name : AAQMS
From Date : 01-09-2022 00:00:00
To Date : 30-09-2022 09:59:00
Interval : Daily
Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	NOx		PM10		PM2.5		SO2	
Unit	ug/m3		ug/m3		ug/m3		ug/m3	
Limit	0.00 - 80.00		0.00 - 100.00		0.00 - 60.00		0.00 - 80.00	
01-09-2022 00:00:00	2.81		11.85		6.14		0.63	
02-09-2022 00:00:00	2.81	<	8.56	<	4.14	<	0.73	<
03-09-2022 00:00:00	2.82		11.08		4.15		0.87	
04-09-2022 00:00:00	2.79		11.45		6.40		0.73	
05-09-2022 00:00:00	2.85		8.68		4.88		0.65	
06-09-2022 00:00:00	2.81		10.20		4.50		0.71	
07-09-2022 00:00:00	2.81		9.82		5.77		0.73	
08-09-2022 00:00:00	2.81		7.68		4.26		0.73	
09-09-2022 00:00:00	2.83		7.88		4.92		0.76	
10-09-2022 00:00:00	2.83		7.32		4.14		0.84	
11-09-2022 00:00:00	2.82		6.60		3.74		0.68	
12-09-2022 00:00:00	2.78		7.68		4.11		0.78	
13-09-2022 00:00:00	2.87		8.89		4.73		0.77	
14-09-2022 00:00:00	2.84		8.90		4.71		0.67	
15-09-2022 00:00:00	2.83		7.41		4.45		0.76	
16-09-2022 00:00:00	2.82		7.69		4.72		0.72	
17-09-2022 00:00:00	2.83		9.86		4.62		0.72	
18-09-2022 00:00:00	2.81		10.05		5.09		0.81	
19-09-2022 00:00:00	2.81		11.64		6.32		0.84	
20-09-2022 00:00:00	2.80		11.82		5.77		0.81	
21-09-2022 00:00:00	2.82		13.53		7.27		0.73	
22-09-2022 00:00:00	2.82		14.48		7.00		0.74	
23-09-2022 00:00:00	2.81		14.80		5.88		0.73	
24-09-2022 00:00:00	2.83		10.80		4.64		0.75	
25-09-2022 00:00:00	2.87		9.91		4.98		0.86	
26-09-2022 00:00:00	2.80		8.93		5.50		0.77	
27-09-2022 00:00:00	2.83		11.62		6.65		0.79	
28-09-2022 00:00:00	2.85		12.62		8.04		0.72	
29-09-2022 00:00:00	2.84		11.49		7.27		0.90	
30-09-2022 00:00:00	2.90	<	14.28	<	5.34	<	1.05	<

Annexure No. 1b



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

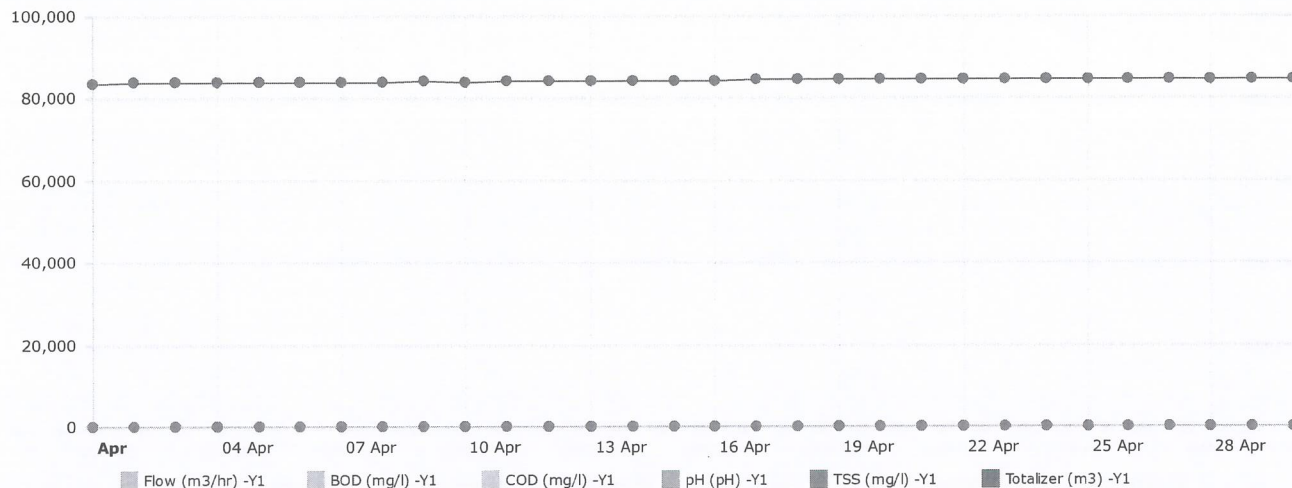
Station Name : ETP OUTLET

From Date : 01-04-2022 00:00:00

To Date : 30-04-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	Flow	BOD	COD	pH	TSS	Totalizer
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00
01-04-2022 00:00:00	3.04	0.00	0.66	6.90	31.37	83622.70
02-04-2022 00:00:00	2.42	0.00	0.65	6.90	15.43	83692.83
03-04-2022 00:00:00	1.45	0.00	0.68	6.90	2.04	83727.45
04-04-2022 00:00:00	1.56	1.48	3.78	7.05	7.13	83704.30
05-04-2022 00:00:00	1.98	0.00	0.66	7.50	10.00	83813.24
06-04-2022 00:00:00	2.36	0.00	0.66	7.50	10.00	83868.13
07-04-2022 00:00:00	2.05	0.00	0.68	7.50	10.00	83856.83
08-04-2022 00:00:00	2.04	0.00	0.71	7.50	10.00	83967.97
09-04-2022 00:00:00	1.81	0.00	0.69	7.50	10.00	84015.04
10-04-2022 00:00:00	1.56	0.00	0.68	7.50	10.00	83981.37
11-04-2022 00:00:00	1.06	0.00	0.70	7.50	10.00	84018.98
12-04-2022 00:00:00	1.79	0.00	0.68	7.50	10.00	84046.92
13-04-2022 00:00:00	2.50	0.00	0.67	7.50	10.00	84164.19
14-04-2022 00:00:00	2.18	0.00	0.68	7.50	10.00	84223.96
15-04-2022 00:00:00	2.13	0.00	0.66	7.50	10.00	84275.73
16-04-2022 00:00:00	1.81	0.00	0.65	7.50	10.00	84322.39
17-04-2022 00:00:00	2.37	0.00	0.67	7.50	10.00	84361.88
18-04-2022 00:00:00	3.76	0.00	0.69	7.50	10.00	84440.88
19-04-2022 00:00:00	3.41	0.00	0.70	7.50	10.00	84448.48
20-04-2022 00:00:00	0.76	0.00	0.64	7.50	10.00	84499.36
21-04-2022 00:00:00	0.50	0.00	0.00	7.50	10.00	84588.29
22-04-2022 00:00:00	0.33	0.00	0.00	7.50	10.00	84535.00
23-04-2022 00:00:00	0.03	2.34	0.10	7.50	10.00	84530.30
24-04-2022 00:00:00	0.26	0.00	0.66	7.50	10.00	84536.92
25-04-2022 00:00:00	0.28	0.00	0.68	7.50	10.00	84605.70
26-04-2022 00:00:00	0.00	0.00	0.71	7.50	10.00	84550.00
27-04-2022 00:00:00	0.00	0.00	0.72	7.50	10.00	84614.15
28-04-2022 00:00:00	0.08	0.00	0.73	7.50	10.00	84551.05
29-04-2022 00:00:00	0.00	0.00	0.70	7.50	10.00	84490.21
30-04-2022 00:00:00	0.03	0.00	0.73	7.50	10.00	84552.43



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

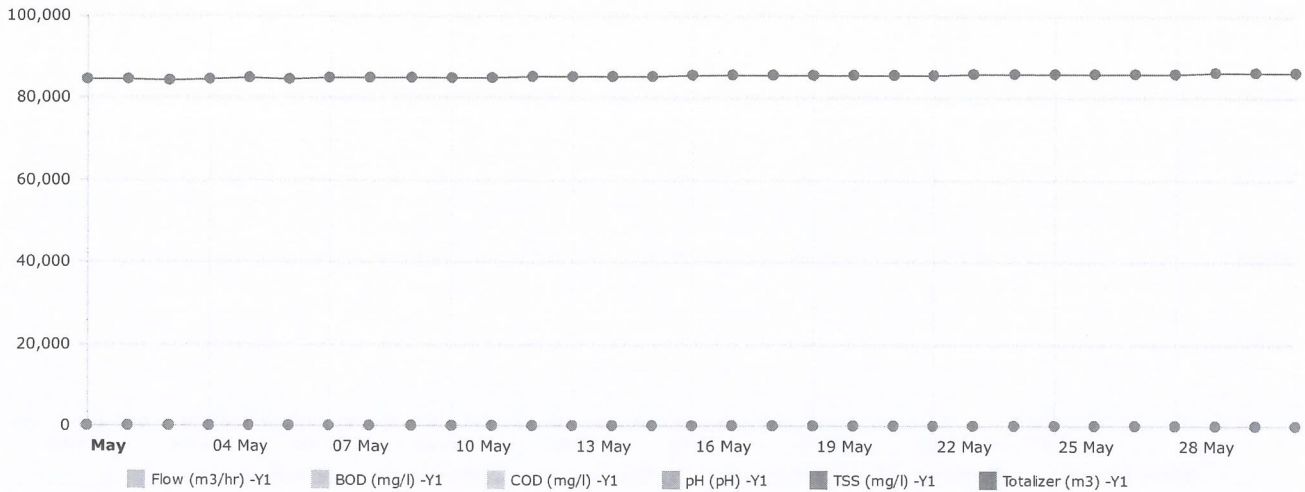
Station Name : ETP OUTLET

From Date : 01-05-2022 00:00:00

To Date : 31-05-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	Flow	BOD	COD	pH	TSS	Totalizer	
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3	
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00	
01-05-2022 00:00:00	0.00	0.00	0.73	7.50	10.00	84616.63	<
02-05-2022 00:00:00	0.02	0.00	0.72	7.50	10.00	84616.92	<
03-05-2022 00:00:00	1.72	3.58	5.39	7.48	10.00	84155.65	<
04-05-2022 00:00:00	0.95	2.74	6.53	6.61	10.00	84661.68	<
05-05-2022 00:00:00	0.63	3.45	8.08	6.57	10.00	84680.52	<
06-05-2022 00:00:00	2.58	4.78	10.90	7.46	10.00	84644.71	<
07-05-2022 00:00:00	3.63	4.54	10.26	7.50	10.00	84791.05	<
08-05-2022 00:00:00	2.60	3.90	8.84	7.50	10.00	84862.44	<
09-05-2022 00:00:00	1.68	1.34	3.80	7.50	10.00	84918.82	<
10-05-2022 00:00:00	0.07	0.00	0.32	7.50	10.00	84933.74	<
11-05-2022 00:00:00	4.22	0.08	0.99	7.50	10.00	84989.52	<
12-05-2022 00:00:00	3.44	0.07	0.92	7.50	10.00	85077.66	<
13-05-2022 00:00:00	2.95	0.66	2.17	7.50	10.00	85081.55	<
14-05-2022 00:00:00	2.99	4.95	11.09	7.50	10.00	85229.90	<
15-05-2022 00:00:00	2.46	2.85	6.84	7.50	10.00	85287.30	<
16-05-2022 00:00:00	3.73	1.88	4.91	7.50	10.00	85365.08	<
17-05-2022 00:00:00	2.54	2.50	6.15	7.50	10.00	85430.64	<
18-05-2022 00:00:00	2.26	4.24	9.64	7.50	10.00	85487.52	<
19-05-2022 00:00:00	2.36	5.36	11.84	7.50	10.00	85543.25	<
20-05-2022 00:00:00	2.69	4.50	10.10	7.50	10.00	85594.97	<
21-05-2022 00:00:00	2.30	4.22	9.56	7.50	10.00	85648.28	<
22-05-2022 00:00:00	1.57	4.52	10.21	7.50	10.00	85690.02	<
23-05-2022 00:00:00	2.79	4.35	9.85	7.50	10.00	85743.34	<
24-05-2022 00:00:00	2.64	2.06	5.18	7.50	10.00	85807.27	<
25-05-2022 00:00:00	1.62	2.02	5.17	7.50	10.00	85855.93	<
26-05-2022 00:00:00	2.93	8.79	19.02	7.50	10.00	85911.86	<
27-05-2022 00:00:00	4.01	13.41	29.00	7.50	10.00	85998.69	<
28-05-2022 00:00:00	1.47	12.87	27.82	7.50	10.00	86015.13	<
29-05-2022 00:00:00	0.02	6.25	13.71	7.50	10.00	86083.89	<
30-05-2022 00:00:00	0.52	5.65	12.44	7.50	10.00	86086.13	<
31-05-2022 00:00:00	0.55	6.10	13.35	7.39	11.78	86105.47	<



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

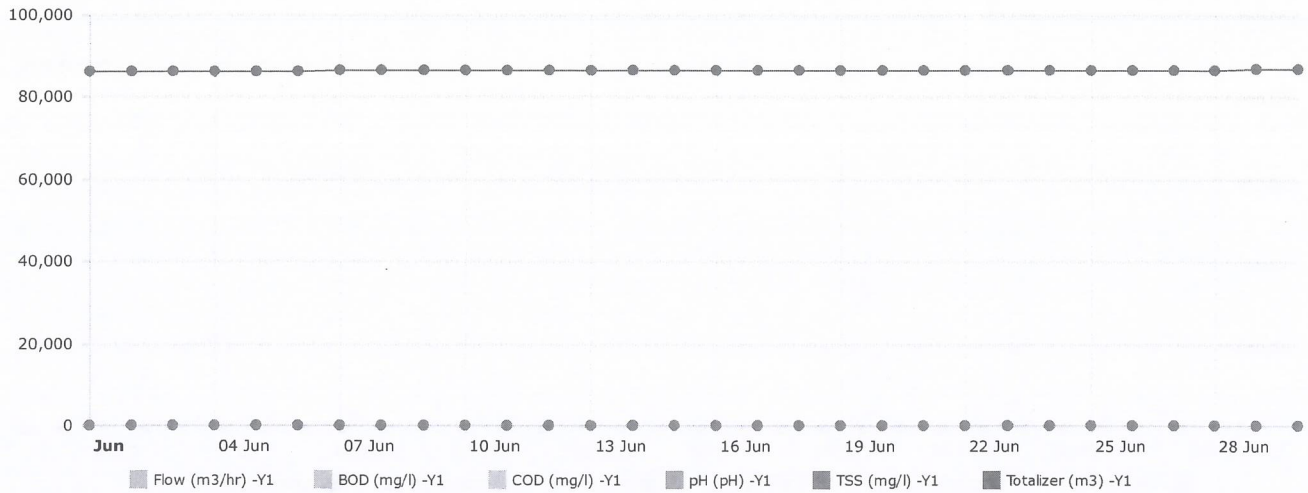
Station Name : ETP OUTLET

From Date : 01-06-2022 00:00:00

To Date : 30-06-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, **H** - High limit crossed, **L** - Low permissible limit crossed

Parameter	Flow	BOD	COD	pH	TSS	Totalizer
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00
01-06-2022 00:00:00	0.97	15.10 H	31.68 HS	7.32	13.41	86116.54 <
02-06-2022 00:00:00	1.30	5.82	12.89	7.42	12.00	86146.80 <
03-06-2022 00:00:00	1.94	4.97	10.93	7.42	12.00	86186.01 <
04-06-2022 00:00:00	2.77	7.47	16.16	7.42	12.00	86238.61 <
05-06-2022 00:00:00	1.87	5.67	12.55	7.42	12.00	86211.17 <
06-06-2022 00:00:00	2.22	6.33	13.82	7.42	12.00	86354.15 <
07-06-2022 00:00:00	1.59	5.74	12.61	7.29	20.24	86395.97 <
08-06-2022 00:00:00	1.66	6.84	14.88	7.26	22.32	86439.46 <
09-06-2022 00:00:00	0.30	7.18	15.67	7.18	20.66	86461.16 <
10-06-2022 00:00:00	0.01	7.14	15.57	7.12	22.00	86463.02 <
11-06-2022 00:00:00	0.01	8.87	19.22	7.12	22.00	86400.13 <
12-06-2022 00:00:00	0.00	7.61	16.48	7.12	22.00	86463.36 <
13-06-2022 00:00:00	0.02	7.51	16.25	7.12	22.00	86463.54 <
14-06-2022 00:00:00	0.01	5.73	12.61	7.20	18.31	86463.93 <
15-06-2022 00:00:00	0.01	5.38	11.93	7.25	16.00	86464.27 <
16-06-2022 00:00:00	0.02	4.62	10.37	7.25	16.00	86464.64 <
17-06-2022 00:00:00	0.02	21.73 H	14.12 S	7.25	16.00	86465.00 <
18-06-2022 00:00:00	0.01	7.01	15.26	7.25	16.00	86465.31 <
19-06-2022 00:00:00	0.01	7.03	15.24	7.25	16.00	86465.62 <
20-06-2022 00:00:00	0.02 <	8.50 <	18.41 <	7.25 <	16.00 <	86466.03 <
21-06-2022 00:00:00	0.39	8.72	18.87	7.25	16.00	86468.27 <
22-06-2022 00:00:00	0.00	6.93	15.13	7.19	18.81	86409.74 <
23-06-2022 00:00:00	0.00	5.72	12.54	7.02	27.25	86476.18 <
24-06-2022 00:00:00	0.00	6.58	14.32	7.02	27.25	86476.28 <
25-06-2022 00:00:00	0.83	9.23	19.99	7.02	27.25	86481.43 <
26-06-2022 00:00:00	1.96	8.74	18.91	7.02	27.25	86517.68 <
27-06-2022 00:00:00	3.06	6.57	14.25	7.02	27.25	86573.85 <
28-06-2022 00:00:00	4.30	6.93	15.00	7.13	21.12	86661.21 <
29-06-2022 00:00:00	4.08	8.16	17.67	7.28	12.50	86770.68 <
30-06-2022 00:00:00	4.29	10.49	22.72	7.28	12.50	86867.78 <



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

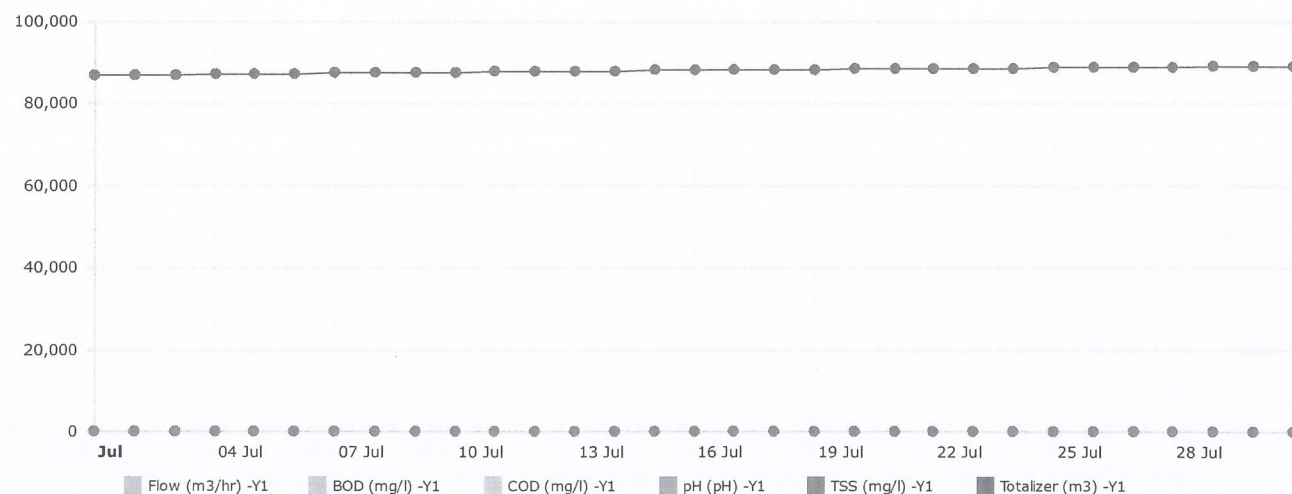
Station Name : ETP OUTLET

From Date : 01-07-2022 00:00:00

To Date : 31-07-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, **H -** High limit crossed, **L -** Low permissible limit crossed

Parameter	Flow	BOD	COD	pH	TSS	Totalizer
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00
01-07-2022 00:00:00	1.76	12.45	27.00	7.28	12.50	86944.98 <
02-07-2022 00:00:00	3.36	12.58	27.24	7.28	12.50	86999.19 <
03-07-2022 00:00:00	2.73	11.22	24.26	7.28	12.50	86950.83 <
04-07-2022 00:00:00	3.97	10.01	21.66	7.28	12.50	87160.62 <
05-07-2022 00:00:00	3.88	9.00	19.35	7.28	12.50	87251.80 <
06-07-2022 00:00:00	2.87	9.72	21.03	7.32	15.64	87332.45 <
07-07-2022 00:00:00	3.08	10.12	21.87	7.35	18.50	87405.01 <
08-07-2022 00:00:00	3.98	10.68	23.09	7.35	18.50	87490.83 <
09-07-2022 00:00:00	3.95	10.46	22.62	7.31	15.75	87583.49 <
10-07-2022 00:00:00	2.42 <	11.40 <	24.62 <	7.30 <	14.50 <	87651.69 <
11-07-2022 00:00:00	5.26 <	10.88 <	23.51 <	7.15 <	11.32 <	87771.06 <
12-07-2022 00:00:00	3.34	12.46	26.91	7.15	11.32	87772.45 <
13-07-2022 00:00:00	4.01	12.92	27.97	7.15	11.32	87926.17 <
14-07-2022 00:00:00	3.82	11.54	25.03	7.11	10.26	87938.97 <
15-07-2022 00:00:00	3.75	11.27	24.38	7.03	8.25	88106.78 <
16-07-2022 00:00:00	2.02	11.65	25.18	7.03	8.25	88114.76 <
17-07-2022 00:00:00	0.16	11.64	25.18	7.03	8.25	88199.16 <
18-07-2022 00:00:00	2.16	11.27	24.36	7.03	8.25	88138.55 <
19-07-2022 00:00:00	3.62	11.73	25.34	7.03	8.25	88288.62 <
20-07-2022 00:00:00	4.77	11.46	24.76	7.03	8.25	88393.48 <
21-07-2022 00:00:00	3.87	10.02	21.69	7.09	9.62	88494.82 <
22-07-2022 00:00:00	3.57	11.18	24.17	7.18	11.52	88585.70 <
23-07-2022 00:00:00	4.04	11.32	24.48	7.18	11.52	88600.06 <
24-07-2022 00:00:00	2.71	11.85	25.61	7.18	11.52	88678.39 <
25-07-2022 00:00:00	4.36	11.36	24.57	7.18	11.52	88833.24 <
26-07-2022 00:00:00	2.77	11.65	25.19	7.18	11.52	88914.39 <
27-07-2022 00:00:00	3.30	11.98	25.92	7.18	11.52	88996.41 <
28-07-2022 00:00:00	3.07	11.69	25.29	7.05	15.97	89014.87 <
29-07-2022 00:00:00	3.32	12.25	26.51	6.97	18.68	89088.96 <
30-07-2022 00:00:00	4.03	12.12	26.23	6.97	18.68	89236.59 <
31-07-2022 00:00:00	2.95	12.06	26.12	6.97	18.68	89319.52 <



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

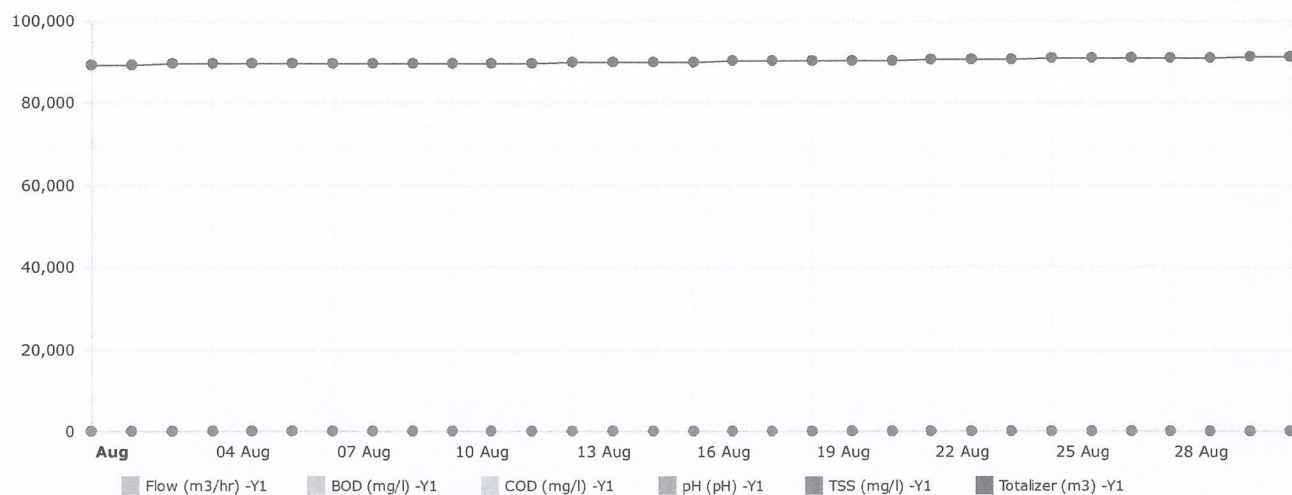
Station Name : ETP OUTLET

From Date : 01-08-2022 00:00:00

To Date : 31-08-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	Flow	BOD	COD	pH	TSS	Totalizer	
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3	
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00	
01-08-2022 00:00:00	1.74	10.66	23.07	7.10	13.23	89382.53	<
02-08-2022 00:00:00	0.10	9.70	21.01	7.19	9.66	89333.23	<
03-08-2022 00:00:00	0.08	9.64	20.89	7.19	9.66	89399.29	<
04-08-2022 00:00:00	0.08	10.27	22.23	7.19	9.66	89401.26	<
05-08-2022 00:00:00	0.14	11.57	25.01	7.19	9.66	89403.73	<
06-08-2022 00:00:00	0.05	11.68	25.23	7.19	9.66	89405.98	<
07-08-2022 00:00:00	0.08	11.39	24.63	7.19	9.66	89407.78	<
08-08-2022 00:00:00	0.08	11.74	25.40	7.19	9.66	89409.68	<
09-08-2022 00:00:00	2.14	11.42	24.71	7.19	9.66	89420.22	<
10-08-2022 00:00:00	3.55	11.13	24.07	7.19	9.66	89502.45	<
11-08-2022 00:00:00	4.17	10.73	23.22	7.27	20.19	89529.40	<
12-08-2022 00:00:00	5.11	10.03	21.71	7.29	23.66	89700.99	<
13-08-2022 00:00:00	1.97	10.39	22.48	7.29	23.66	89785.49	<
14-08-2022 00:00:00	2.52	10.66	23.07	7.29	23.66	89852.42	<
15-08-2022 00:00:00	3.43	11.04	23.88	7.29	23.66	89863.93	<
16-08-2022 00:00:00	3.95	10.60	22.97	7.29	23.66	90006.88	<
17-08-2022 00:00:00	4.04	10.69	23.14	7.12	19.77	90107.47	<
18-08-2022 00:00:00	3.65	12.84	27.77	7.05	18.23	90203.41	<
19-08-2022 00:00:00	3.56	13.17	28.50	7.05	18.23	90286.11	<
20-08-2022 00:00:00	3.60	12.30	26.61	7.19	15.98	90304.44	<
21-08-2022 00:00:00	3.91	13.73	29.71	7.15	11.29	90390.76	<
22-08-2022 00:00:00	3.33	13.89	30.04	7.19	2.43	90476.94	<
23-08-2022 00:00:00	3.27	12.34	26.70	7.31	0.23	90619.50	<
24-08-2022 00:00:00	3.14	11.25	24.32	7.23	0.99	90697.36	<
25-08-2022 00:00:00	3.32	11.29	24.39	7.13	1.89	90775.67	<
26-08-2022 00:00:00	2.69	11.73	25.37	7.13	1.89	90849.60	<
27-08-2022 00:00:00	1.99	11.86	25.61	7.08	4.44	90901.77	<
28-08-2022 00:00:00	1.46	12.01	25.99	7.05	5.73	90851.58	<
29-08-2022 00:00:00	4.03	12.24	26.48	7.05	5.73	91010.01	<
30-08-2022 00:00:00	3.07	12.27	26.57	7.05	5.73	91094.88	<
31-08-2022 00:00:00	2.13	12.27	26.57	7.05	5.73	91155.55	<



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

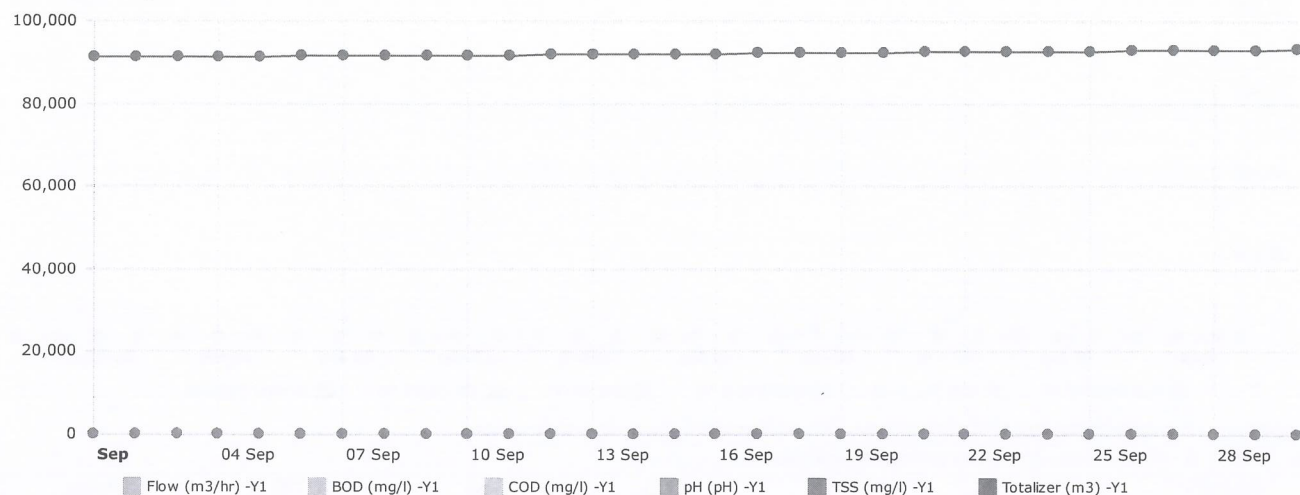
Station Name : ETP OUTLET

From Date : 01-09-2022 00:00:00

To Date : 30-09-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	Flow	BOD	COD	pH	TSS	Totalizer
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00
01-09-2022 00:00:00	2.37	12.43	26.89	7.21	7.92	91209.43 <
02-09-2022 00:00:00	2.04	12.67	27.43	7.31	9.39	91266.98 <
03-09-2022 00:00:00	2.84	12.54	27.13	7.31	9.39	91320.69 <
04-09-2022 00:00:00	1.34	13.10	28.34	7.31	9.39	91372.91 <
05-09-2022 00:00:00	3.20	13.24	28.64	7.31	9.39	91427.30 <
06-09-2022 00:00:00	2.78	13.64	29.50	7.31	9.39	91498.31 <
07-09-2022 00:00:00	2.75	13.84	29.95	7.31	9.39	91564.32 <
08-09-2022 00:00:00	3.29	14.60	31.57	7.13	11.83	91642.20 <
09-09-2022 00:00:00	2.99	14.66	31.71	7.05	12.91	91702.20 <
10-09-2022 00:00:00	2.17	13.62	29.50	7.05	12.91	91767.46 <
11-09-2022 00:00:00	1.56	15.14	32.86	7.05	12.91	91744.26 <
12-09-2022 00:00:00	3.69	14.23	30.78	7.05	12.91	91875.37 <
13-09-2022 00:00:00	3.26	14.11	30.52	7.05	12.91	91959.03 <
14-09-2022 00:00:00	3.55	14.21	30.94	7.05	12.91	92036.36 <
15-09-2022 00:00:00	2.91	14.10	30.62	7.05	12.91	92044.53 <
16-09-2022 00:00:00	2.80	14.19	30.96	7.05	12.91	92111.50 <
17-09-2022 00:00:00	2.57	15.59	33.76	7.16	9.85	92241.63 <
18-09-2022 00:00:00	1.92	15.65	33.90	7.21	8.53	92226.00 <
19-09-2022 00:00:00	3.84	16.08	34.80	7.21	8.53	92362.60 <
20-09-2022 00:00:00	2.69	16.06	34.78	7.21	8.53	92441.07 <
21-09-2022 00:00:00	3.75	16.28	35.27	7.21	8.53	92515.70 <
22-09-2022 00:00:00	2.36	16.64	36.06	7.21	8.53	92585.86 <
23-09-2022 00:00:00	2.38	16.58	35.87	7.17	4.59	92649.25 <
24-09-2022 00:00:00	2.19	16.77	36.30	7.13	0.27	92703.04 <
25-09-2022 00:00:00	1.70	16.90	36.55	7.13	0.27	92672.44 <
26-09-2022 00:00:00	4.13	17.48	37.73	7.13	0.27	92810.18 <
27-09-2022 00:00:00	4.05	17.87	38.58	7.13	0.27	92911.95 <
28-09-2022 00:00:00	4.70	18.26	39.38	7.13	0.27	93005.32 <
29-09-2022 00:00:00	4.68	13.75	29.69	7.25 H	0.27	93014.31 <
30-09-2022 00:00:00	4.56 <	0.00 <	0.27 <	7.50 <	0.27 <	93239.46 <

Annexure No. 1c



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

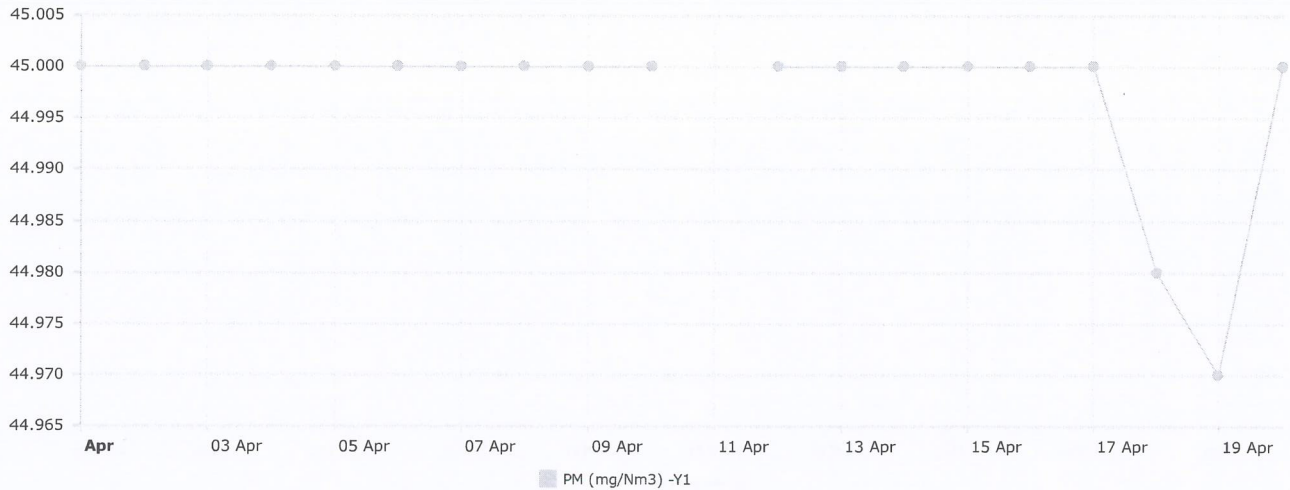
Station Name : STACK 50 TPH Boiler

From Date : 01-04-2022 00:00:00

To Date : 30-04-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-04-2022 00:00:00	45.00
02-04-2022 00:00:00	45.00
03-04-2022 00:00:00	45.00
04-04-2022 00:00:00	45.00
05-04-2022 00:00:00	45.00
06-04-2022 00:00:00	45.00
07-04-2022 00:00:00	45.00
08-04-2022 00:00:00	45.00
09-04-2022 00:00:00	45.00
10-04-2022 00:00:00	45.00
12-04-2022 00:00:00	45.00
13-04-2022 00:00:00	45.00
14-04-2022 00:00:00	45.00
15-04-2022 00:00:00	45.00
16-04-2022 00:00:00	45.00
17-04-2022 00:00:00	45.00
18-04-2022 00:00:00	44.98
19-04-2022 00:00:00	44.97
20-04-2022 00:00:00	45.00



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

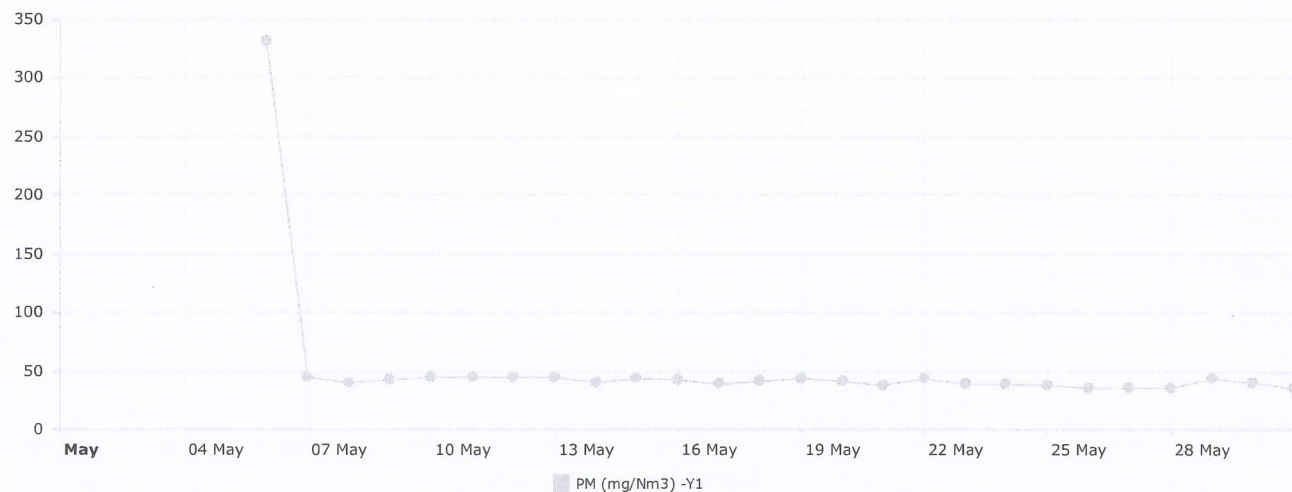
Station Name : STACK 50 TPH Boiler

From Date : 01-05-2022 00:00:00

To Date : 31-05-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
06-05-2022 00:00:00	331.22 < HB
07-05-2022 00:00:00	45.00
08-05-2022 00:00:00	39.54
09-05-2022 00:00:00	42.01
10-05-2022 00:00:00	45.00
11-05-2022 00:00:00	45.00
12-05-2022 00:00:00	45.00
13-05-2022 00:00:00	45.00
14-05-2022 00:00:00	40.51 <
15-05-2022 00:00:00	43.25
16-05-2022 00:00:00	42.27
17-05-2022 00:00:00	38.36
18-05-2022 00:00:00	41.75
19-05-2022 00:00:00	43.13
20-05-2022 00:00:00	41.61
21-05-2022 00:00:00	37.80
22-05-2022 00:00:00	44.03
23-05-2022 00:00:00	39.22
24-05-2022 00:00:00	38.84
25-05-2022 00:00:00	38.29
26-05-2022 00:00:00	35.06
27-05-2022 00:00:00	35.04
28-05-2022 00:00:00	35.06
29-05-2022 00:00:00	43.29
30-05-2022 00:00:00	40.59
31-05-2022 00:00:00	35.03



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)

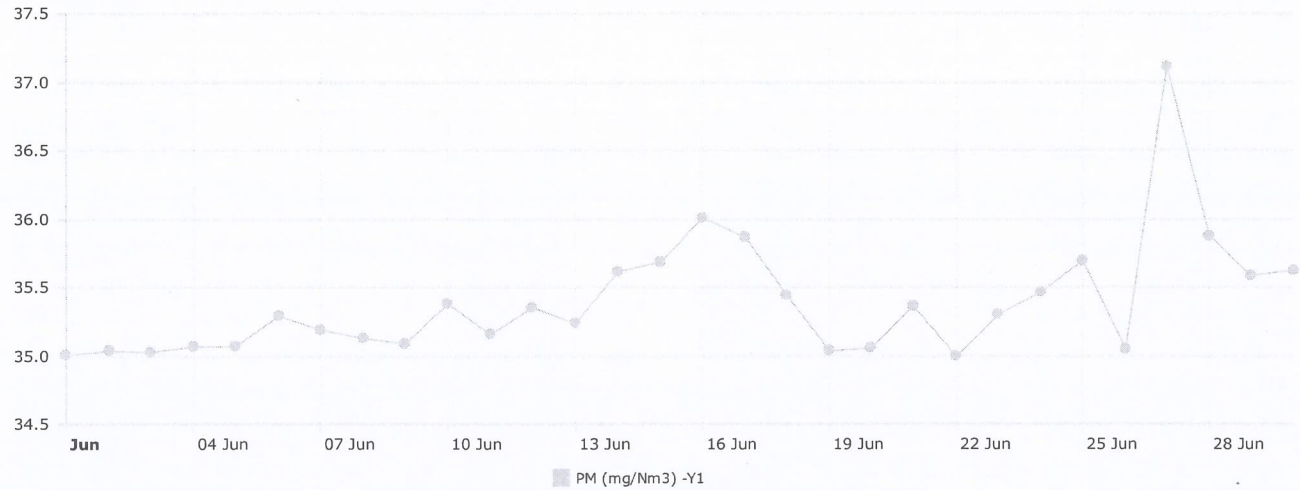
Station Name : STACK 50 TPH Boiler

From Date : 01-06-2022 00:00:00

To Date : 30-06-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-06-2022 00:00:00	35.01
02-06-2022 00:00:00	35.04
03-06-2022 00:00:00	35.03
04-06-2022 00:00:00	35.07
05-06-2022 00:00:00	35.07
06-06-2022 00:00:00	35.29
07-06-2022 00:00:00	35.19
08-06-2022 00:00:00	35.13
09-06-2022 00:00:00	35.09
10-06-2022 00:00:00	35.38
11-06-2022 00:00:00	35.16
12-06-2022 00:00:00	35.35
13-06-2022 00:00:00	35.24
14-06-2022 00:00:00	35.61
15-06-2022 00:00:00	35.68
16-06-2022 00:00:00	36.01
17-06-2022 00:00:00	35.86
18-06-2022 00:00:00	35.44
19-06-2022 00:00:00	35.04
20-06-2022 00:00:00	35.06
21-06-2022 00:00:00	35.36
22-06-2022 00:00:00	35.00
23-06-2022 00:00:00	35.30
24-06-2022 00:00:00	35.46
25-06-2022 00:00:00	35.69
26-06-2022 00:00:00	35.05
27-06-2022 00:00:00	37.11
28-06-2022 00:00:00	35.87
29-06-2022 00:00:00	35.58
30-06-2022 00:00:00	35.62



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

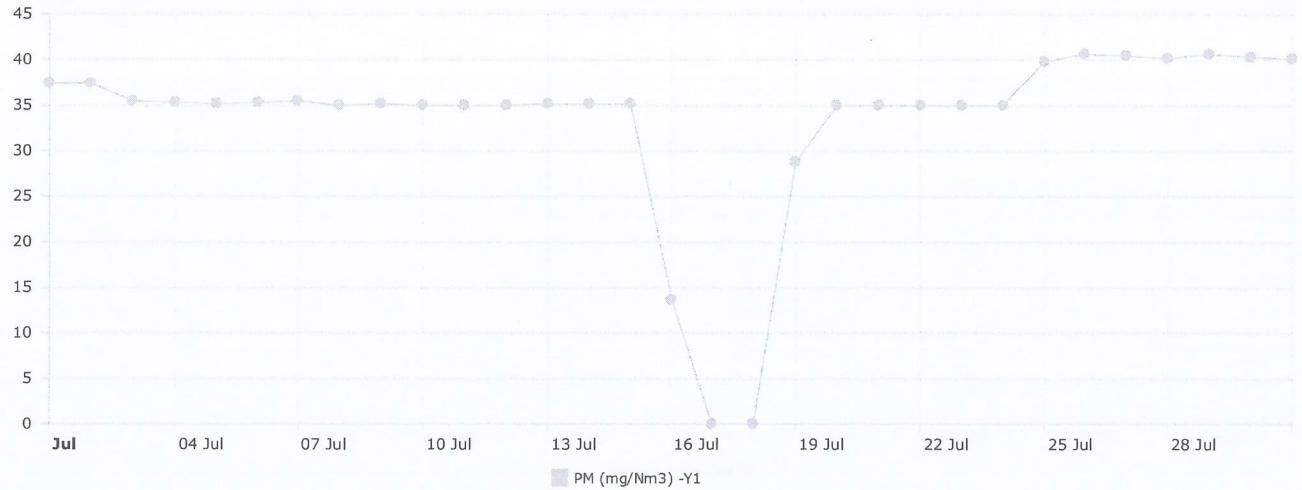
Station Name : STACK 50 TPH Boiler

From Date : 01-07-2022 00:00:00

To Date : 31-07-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-07-2022 00:00:00	37.42
02-07-2022 00:00:00	37.40
03-07-2022 00:00:00	35.45
04-07-2022 00:00:00	35.29
05-07-2022 00:00:00	35.17
06-07-2022 00:00:00	35.36
07-07-2022 00:00:00	35.44
08-07-2022 00:00:00	35.05
09-07-2022 00:00:00	35.11
10-07-2022 00:00:00	35.00
11-07-2022 00:00:00	35.00
12-07-2022 00:00:00	35.00
13-07-2022 00:00:00	35.12
14-07-2022 00:00:00	35.12
15-07-2022 00:00:00	35.12
16-07-2022 00:00:00	13.58
17-07-2022 00:00:00	0.00
18-07-2022 00:00:00	0.00
19-07-2022 00:00:00	28.82
20-07-2022 00:00:00	35.00
21-07-2022 00:00:00	35.00
22-07-2022 00:00:00	35.00
23-07-2022 00:00:00	35.00
24-07-2022 00:00:00	35.00
25-07-2022 00:00:00	39.85
26-07-2022 00:00:00	40.67
27-07-2022 00:00:00	40.42
28-07-2022 00:00:00	40.15
29-07-2022 00:00:00	40.58
30-07-2022 00:00:00	40.29
31-07-2022 00:00:00	40.14

Plant Name : Allied Blenders and Distillers Pvt Ltd

Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)

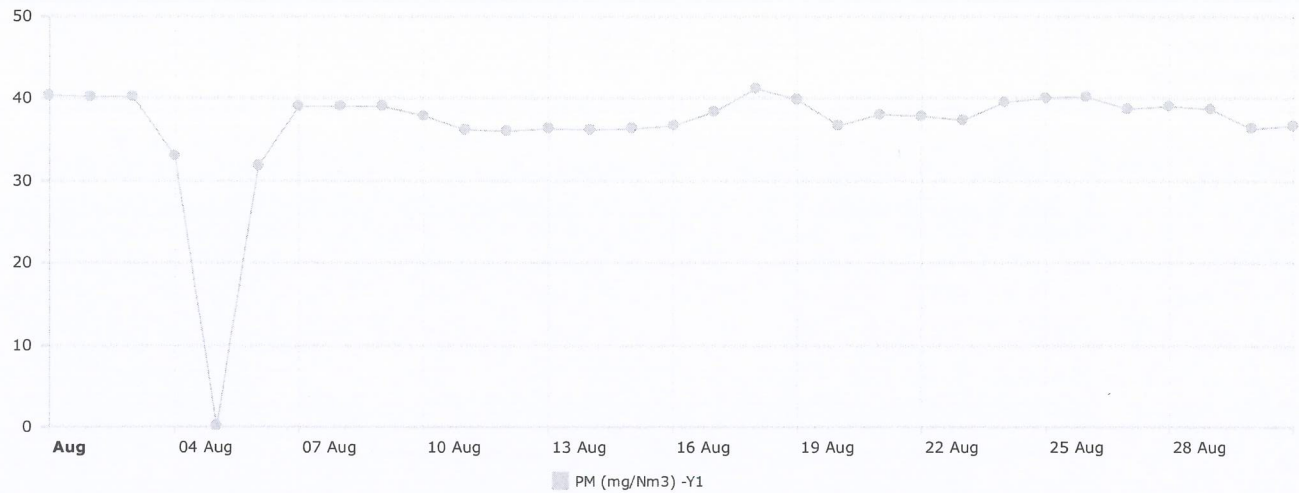
Station Name : STACK 50 TPH Boiler

From Date : 01-08-2022 00:00:00

To Date : 31-08-2022 23:55:00

Interval : Daily

Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,

B - Bad data, H - High limit crossed, L - Low permissible limit crossed

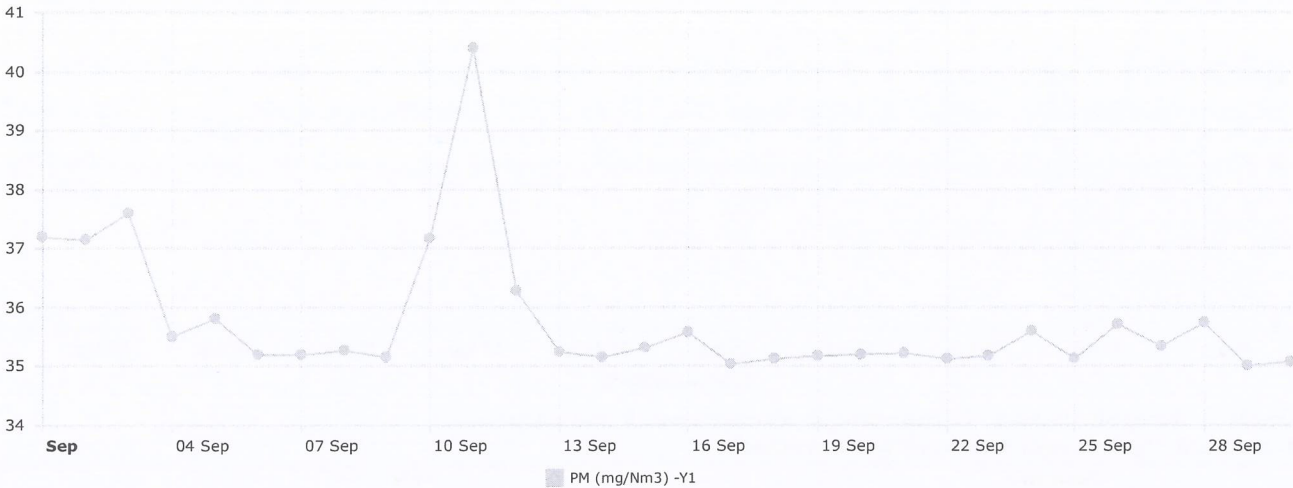
Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-08-2022 00:00:00	40.41
02-08-2022 00:00:00	40.29
03-08-2022 00:00:00	40.16
04-08-2022 00:00:00	32.99
05-08-2022 00:00:00	0.24
06-08-2022 00:00:00	31.83
07-08-2022 00:00:00	39.00
08-08-2022 00:00:00	39.00
09-08-2022 00:00:00	39.00
10-08-2022 00:00:00	37.82
11-08-2022 00:00:00	36.20
12-08-2022 00:00:00	36.09
13-08-2022 00:00:00	36.31
14-08-2022 00:00:00	36.15
15-08-2022 00:00:00	36.43
16-08-2022 00:00:00	36.78
17-08-2022 00:00:00	38.31
18-08-2022 00:00:00	41.21
19-08-2022 00:00:00	39.94
20-08-2022 00:00:00	36.75
21-08-2022 00:00:00	38.01
22-08-2022 00:00:00	37.80
23-08-2022 00:00:00	37.33
24-08-2022 00:00:00	39.55
25-08-2022 00:00:00	40.06
26-08-2022 00:00:00	40.25
27-08-2022 00:00:00	38.68
28-08-2022 00:00:00	39.11
29-08-2022 00:00:00	38.75
30-08-2022 00:00:00	36.30
31-08-2022 00:00:00	36.71



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)
Station Name : STACK 50 TPH Boiler
From Date : 01-09-2022 00:00:00
To Date : 30-09-2022 23:55:00
Interval : Daily
Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-09-2022 00:00:00	37.20
02-09-2022 00:00:00	37.15
03-09-2022 00:00:00	37.60
04-09-2022 00:00:00	35.51
05-09-2022 00:00:00	35.82
06-09-2022 00:00:00	35.20
07-09-2022 00:00:00	35.20
08-09-2022 00:00:00	35.26
09-09-2022 00:00:00	35.15
10-09-2022 00:00:00	37.17
11-09-2022 00:00:00	40.40
12-09-2022 00:00:00	36.29
13-09-2022 00:00:00	35.25
14-09-2022 00:00:00	35.15
15-09-2022 00:00:00	35.31
16-09-2022 00:00:00	35.57
17-09-2022 00:00:00	35.04
18-09-2022 00:00:00	35.13
19-09-2022 00:00:00	35.18
20-09-2022 00:00:00	35.19
21-09-2022 00:00:00	35.21
22-09-2022 00:00:00	35.12
23-09-2022 00:00:00	35.17
24-09-2022 00:00:00	35.59
25-09-2022 00:00:00	35.12
26-09-2022 00:00:00	35.71
27-09-2022 00:00:00	35.33
28-09-2022 00:00:00	35.75
29-09-2022 00:00:00	35.02
30-09-2022 00:00:00	35.08

Spentwash, MEE & Effluent Water Details for the Month of April 2022 to Sept 2022									
Month	MEE Feed (M3)	MEE CONDENSATE			MEE Syrup (M3)	Effluent Water			
		Qty. Generated (M3)	Qty. Treated (M3)	Qty. Used in Process (M3)		ETP Feed (M3)	Qty. Used for Ash Quenching (M3)	Qty. Used for Cooling Tower Make-up (M3)	RO Reject (M3)
Apr-22	10950	9662	9662	9662	1309	6870	1421	4789	660
May-22	15412	13591	13591	13591	1821	6913	1512	4750	651
Jun-22	19865	17224	17224	17224	2641	6720	1486	4664	570
Jul-22	18735	15690	15690	15690	2393	6654	1254	4806	594
Aug-22	19735	17206	17206	17206	2529	6943	1535	4694.9	713.1
Sep-22	19344	16704	16704	16704	2640	6441	1445	4327	669

Allied Blenders And Distillers Limited
 Sy. No.692, RANGAPUR (V)
 Pebbair (M), Wanaparthy (D)-509 104.

Water Consumption During the Month of April 2022 to Sept 2022 (Water Qty in KLM)								
Sr. No.	Description	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	
1	For cooling Tower makeup	16524	26151	31260	27378	26520	24060	
2	For Boiler Feed	5491	7705	9390	8451	8040	9090	
3	DM & Softner	1564	2162	2610	2322	2190	2259	
4	For Domestic use	154.7	209.76	281.4	289	273.9	278.4	
5	Process Use & CO2 Plant	7922	11385	14580	12879	14190	14160	



Allied Blenders And Distillers Limited

Sy. No.692, RANGAPUR (V)

Pebbair (M), Wanaparthy (D)-509 104.

**GOVERNMENT OF TELANGANA
ABSTRACT**

Irrigation & CAD Department – Industrial Water Supply – Permission to M/s Allied Blenders and Distillers Private Limited for drawl of 2760 KLPD from Krishna River – Orders – Issued

G.O.Ms.No 54

IRRIGATION AND CAD (I&CAD) DEPARTMENT

Dated 09-05-2018

Read the following

1. G.O.MS No 53, I&CAD(Reforms) Department Dt: 05-06-2016
2. G.O.MS.No.62, I&CAD(Reforms) Department Dt: 29-07-2017
3. From the ENC(I), Lt.No ENC(I)-IOT/ALLES/Shasta Bio/2017 dt: 10-01-2018
4. From the Engineer-in-Chief (I) Lt.No ENC(I)-IOT/ALLES/Shasta Bio/2017 dt: 12-04-2018

ORDER:-

The Government vide reference 1st order have accorded permission for drawl of 260 KL per day of water from Krishna River to M/s Allied blenders and Distillers Private Limited. Similarly in the reference 2nd cited the Government have accorded permission for drawl of 2500 KL per day from Krishna River to M/s Shasta Bio Fuels Private Ltd, with a stipulated time period of 5 years at the same drawl point.

2. Further the Engineer-in-Chief (Irrigation) vide reference 3rd cited had informed that M/s Allied Blenders and Distillers Private Limited have communicated merger of M/s Shasta Bio-Fuels Private Ltd with M/s Tracstar Investments Pvt. Ltd. on 04.08.2016 by the order of Honourable High Court at Hyderabad and subsequently as per Order dated 06.04.2017 passed by the Hon'ble National Company Law Tribunal, Mumbai Bench with effect from the appointed date i.e. 1st April, 2016 M/s Tracstar Investments Pvt. Ltd got demerged into Allied Blenders and Distillers Private Limited. As per the above M/s Shasta Bio-Fuels Private Ltd had demerged into M/s Allied Blenders and Distillers Private Limited.

3. In the reference 4th read above, the ENC (I), Hyderabad has further requested to accord permission for change of name i.e. M/s Shasta Bio-Fuels Private Ltd., to M/s Allied Blenders and Distillers Private Limited and permission to club both the agreements as a single agreement, and draw water within their allotted 2760 KL per day (260 KL + 2500KL) instead of 2500KLPD. However, the firm has to obtain the renewal permission for drawl of 2760 KL per day after expiry of its time period of 5 years.

4. Government after careful examination of the proposal hereby accord permission to M/s Allied Blenders and Distillers Private Limited to draw 2760 KL per day of water from the Krishna River at the same point upto the period of 5 years as stipulated in G.O. 2nd read above. The firm has to obtain the renewal permission for drawl of 2760 KL per day after expiry of the time period of 5 years stipulated in the above G.O.

5. The Engineer-in-Chief (Irrigation), is directed to enter into Agreement afresh with M/s Allied Blenders and Distillers Private Limited to draw 2760 KL per day of water from the Krishna River at the same drawl point with the time frame as specified in G.O. 2nd read above duly closing the earlier two Agreements.

6. The Engineer-in-Chief (Irrigation), I&CAD Department, Hyderabad shall take further necessary action accordingly.

(BY ORDER AND IN THE NAME OF THE GOVERNOR OF TELANGANA)

**Dr. SHAILENDRA KUMAR JOSHI
SPECIAL CHIEF SECRETARY TO GOVERNMENT (FAC)**

To
The Engineer-in-Chief (Irrigation), I&CAD Department,
Jalasoudha, Errummanzil, Hyderabad.
The Collector & District Magistrate, Wanaparthy District.

Copy to:
The Commissioner of Industries, Chirala, Andhra Pradesh, Hyderabad

The Pollution Control Board, Andhra Pradesh, Hyderabad

The P.S. to Hon'ble Minister (Irrigation)

The P.S. to Special Chief Secretary to Government (I&CAD Department)

The P.S. to Secretary to Government, Irrigation Department

The P.S. to Secretary to Government, Industries Department

SF/ST (C.No.683/Reforms)

**P. V. S. Kishan Kumar
SECTION OFFICER**

ANNUAL MEDICAL EXAMINATION CAMP AT DISTILLERY UNIT FROM 21.03.2022 TO 26.03.2022

Sr. No.	Name Of Contractor	Name Of Employee	EMP ID	Medical Attended	Typhoid	Tetanus Toxin	Hepatitis B	Hepatitis A	Date	Remarks
1	G4S	PABITRA KUMAR BAL	12-Jun-19	Y	Y	Y	Y	N	25.03.2022	completed
2	G4S	GOLLA RAVI	30-Jun-19	Y	Y	Y	Y	N	24.03.2022	completed
3	G4S	D THIRUPATHAIAH	10-Jul-19	Y	Y	Y	Y	N	26.03.2022	completed
4	G4S	M SRIKANTH SRIKANTH	10-Jul-19	Y	Y	Y	Y	N	26.03.2022	completed
5	G4S	N SHASHI KUMAR	23-Oct-19	Y	Y	Y	Y	N	25.03.2022	completed
6	G4S	MANGADIDDI SAI KRISHNA	23-Oct-19	Y	Y	Y	Y	N	25.03.2022	completed
7	G4S	SINGA MONI MAHESH	03-Jan-20	Y	Y	Y	Y	N	25.03.2022	completed
8	G4S	KHAGESWAR JENA	06-Jun-19	Y	Y	Y	Y	N	25.03.2022	completed
9	G4S	PRADEEP KUMAR BAL	12-Jun-19	Y	Y	Y	Y	N	25.03.2022	completed
10	G4S	BAJARU MADDILETI	08-Feb-21	Y	Y	Y	Y	N	24.03.2022	completed
11	G4S	M AVIKUMA	18-Feb-21	Y	Y	Y	Y	N	25.03.2022	completed
12	G4S	MEKALA MAHENDER	23-Feb-21	Y	Y	Y	Y	N	26.03.2022	completed
13	G4S	VIJENDRA KUMAR YADAV	07-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
14	G4S	BARIK JAGANNATH	21-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
15	G4S	VADLAMURI SRINIVASU	28-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
16	G4S	KENCHU GUNDU RAVI	07-Oct-20	Y	Y	Y	Y	N	25.03.2022	completed
17	JAGABANDHU	NIRANJAN BEHERA	26-Jul-19	Y	Y	Y	Y	N	24.03.2022	completed
18	JAGABANDHU	KADAM SHIVA NARAYANA	01-Oct-16	Y	Y	Y	Y	N	22.03.2022	completed
19	JAGABANDHU	PRABHAT GANGEI	14-Dec-19	Y	Y	Y	Y	N	23.03.2022	completed
20	JAGABANDHU	DALAJA KULESIKA	17-Sep-20	Y	Y	Y	Y	N	24.03.2022	completed
21	JAGABANDHU	AJAYA MINYAKA	03-Aug-19	Y	Y	Y	Y	N	25.03.2022	completed
22	JAGABANDHU	SANKAR GANGAI	09-Feb-20	Y	Y	Y	Y	N	23.03.2022	completed
23	JAGABANDHU	KISTANA KULESIKA	17-Sep-20	Y	Y	Y	Y	N	25.03.2022	completed
24	JAGABANDHU	PALTU GANGAI	01-Sep-20	Y	Y	Y	Y	N	23.03.2022	completed
25	JAGABANDHU	CHINMAY GANGAI	01-Sep-20	Y	Y	Y	Y	N	23.03.2022	completed
26	JAGABANDHU	SIPUN KUMAR JENA	20-Nov-20	Y	Y	Y	Y	N	24.03.2022	completed
27	JAGABANDHU	SUBASH CHANDRA DEHURI	21-Nov-20	Y	Y	Y	Y	N	23.03.2022	completed
28	JAGABANDHU	KAILAS MINYAKA	15-Feb-21	Y	Y	Y	Y	N	25.03.2022	completed
29	JAGABANDHU	MANDALA VENKANNA BABU	04-Dec-20	Y	Y	Y	Y	N	24.03.2022	completed
30	JAGABANDHU	KABI KULESIKA	10-Mar-21	Y	Y	Y	Y	N	24.03.2022	completed
31	JAGABANDHU	PRATAP MANDING	10-Mar-21	Y	Y	Y	Y	N	24.03.2022	completed
32	JAGABANDHU	PARAME MAJHI	22-Mar-21	Y	Y	Y	Y	N	23.03.2022	completed
33	JAGABANDHU	DILIP MINYAKA	18-Apr-21	Y	Y	Y	Y	N	25.03.2022	completed
34	JAGABANDHU	BIDESHI NAIK	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
35	JAGABANDHU	SAYADAN KULESIKA	18-Apr-21	Y	Y	Y	Y	N	24.03.2022	completed
36	JAGABANDHU	KABI HIKAKA	04-May-21	Y	Y	Y	Y	N	24.03.2022	completed
37	JAGABANDHU	SUDAMA KULESIKA	22-Jun-21	Y	Y	Y	Y	N	23.03.2022	completed
38	JAGABANDHU	DEBASHIS JENA	11-Jul-21	Y	Y	Y	Y	N	24.03.2022	completed
39	JAGABANDHU	DIPAK KUMAR	01-Dec-20	Y	Y	Y	Y	N	23.03.2022	completed
40	JAGABANDHU	SAMIR MAJHI	10-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed

41	JAGABANDHU	RAMESH MINYAKA	16-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
42	JAGABANDHU	DIPAK GANGAI	27-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
43	JAGABANDHU	BUBU SING	05-Dec-19	Y	Y	Y	Y	N	24.03.2022	completed
44	JAGABANDHU	HARIPADA SINGH	22-Nov-19	Y	Y	Y	Y	N	24.03.2022	completed
45	JAGABANDHU	JITENDRA CHOUDHARY	11-Dec-20	Y	Y	Y	Y	N	25.03.2022	completed
46	JAGABANDHU	DILIP MANJHI	28-Sep-21	Y	Y	Y	Y	N	25.03.2022	completed
47	JAGABANDHU	MADHABA CHANDRA DALEI	03-Jul-21	Y	Y	Y	Y	N	23.03.2022	completed
48	JAGABANDHU	RAVI SHANKAR KUMAR	23-Feb-21	Y	Y	Y	Y	N	25.03.2022	completed
49	JAGABANDHU	SANJAY BEHERA	02-Jul-21	Y	Y	Y	Y	N	25.03.2022	completed
50	AIMISON	Guvvali Anjan Kumar	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
51	AIMISON	Chapala Shiva Krishna	01-Aug-21	Y	Y	Y	Y	N	22.03.2022	completed
52	AIMISON	Sandhyapaga Jagadishwar	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
53	AIMISON	R N Pavan Kumar	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
54	AIMISON	K Nagarjun	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
55	AIMISON	Vellankani A	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
56	AIMISON	E S Naganji	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
57	AIMISON	Gandam Prem Kumar	02-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
58	AIMISON	Addakula Rajesh	02-Aug-21	Y	Y	Y	Y	N	22.03.2022	completed
59	AIMISON	S Parushu Ramudu	02-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
60	AIMISON	Siddi Balakrishna	03-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
61	AIMISON	Midde Ratnakar	05-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
62	AIMISON	Nandi Ravi Kumar	05-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
63	AIMISON	S Bharath Kumar Reddy	21-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
64	VKRM	ARUN GUPTA	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
65	VKRM	CHHATHILAL SINGH	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
66	VKRM	DEEPOK MAJHI	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
67	VKRM	SUKHBELAS	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
68	VKRM	PULIMAMIDI SURESH	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
69	VKRM	MOHAMMAD SHAHEED	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
70	VKRM	MANDEPU KASANNA	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
71	VKRM	GOLLA VEERA BHASKAR	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
72	VKRM	K.RAJANARSIMHULU	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
73	VKRM	KARUMURI SIVA	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
74	VKRM	NARASIMHULU	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
75	VKRM	ASKANI VINOD	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
76	VKRM	KASHAPOGU SUDHAKAR	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
77	VKRM	TALARI ANJAN KUMAR	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
78	VKRM	SANTOSH SAHANI	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
79	VKRM	SHAIK MOULALI	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
80	VKRM	U SHEKHAR	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
81	VKRM	K CHANTENNA	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
82	VKRM	VENKATESWAR REDDY GOPANNAGARI	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed

83	VKRM	ALETI BALAKRISHNA	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
84	VKRM	G ESHWAR	01-Aug-21	Y	Y	Y	Y	N	26.03.2022	completed
85	VKRM	M ANJANEYULU	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
86	VKRM	M RATNAM	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
87	VKRM	B RAVI	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
88	VKRM	N RAVI KUMAR	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
89	VKRM	MALLU BHASKAR REDDY	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
90	VKRM	SHIVAKRISHNA	01-Aug-21	Y	Y	Y	Y	N	24.03.2022	completed
91	VKRM	UPPARI NAGARAJU	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
92	VKRM	K GOVINDU	01-Aug-21	Y	Y	Y	Y	N	23.03.2022	completed
93	VKRM	T G RAKESH	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
94	SSIP-D46	K Mallesh	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
95	SSIP-D58	Chakali Janakiramudu	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
96	SSIP-D12	Bangi Narayana	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
97	SSIP-B01	Mandepu Parusharamudu	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
98	SSIP-B59	Udutha Ashok	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
99	SSIP-B57	SANDYAPOGU LAXMAN	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
100	SSIP-B34	Kadm Krishnaiah	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
101	SSIP-B27	G BHASKAR	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
102	SSIP-B20	VASANTHAPURAM VENKATESH	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
103	SSIP-B14	BOGGA DHAMODDHAR	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
104	SSIP-B45	ERRAVALLI BALARAM	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
105	SSIP-B44	BONGU VENKATAIAH	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
106	SSIP-B47	KUMMARI RAMUDU	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
107	SSIP-B15	MANNE BICHUPALLI	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
108	SSIP-D24	KURUKUNTLA VENKATESHWARLU	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
109	SSIP-D16	NALVOTHULA SAHADEVUDU	01-Aug-21	Y	Y	Y	Y	N	25.03.2022	completed
110	SSIP-D39	MARAMONI NAGANNA		Y	Y	Y	Y	N	26.03.2022	completed
111	SSIP-D28	BOYA RAMAKRUSHNA		Y	Y	Y	Y	N	26.03.2022	completed
112	SSIP-D08	GUMMADI VEERABHADRUDU		Y	Y	Y	Y	N	26.03.2022	completed
113	SSIP-D11	GONELA BELLAPPA		Y	Y	Y	Y	N	26.03.2022	completed
114	SSIP-D60	SANDYAPOGU MAHESH		Y	Y	Y	Y	N	26.03.2022	completed
115	SSIP-D38	GUNTI BALAIAH		Y	Y	Y	Y	N	26.03.2022	completed
116	SSIPA23	MARAMONI RAMUDU		Y	Y	Y	Y	N	26.03.2022	completed
117	SSIP-D26	BANDAMEEDI BALAKRISHNA		Y	Y	Y	Y	N	26.03.2022	completed
118	SSIP-D34	KAVALI KURUMIAH		Y	Y	Y	Y	N	26.03.2022	completed
119	SSIP-D10	GOLLA BEESANNA		Y	Y	Y	Y	N	26.03.2022	completed
120	SSIP-D37	BANDAMIDI KRISHNAIAH		Y	Y	Y	Y	N	26.03.2022	completed
121	SSIP-D51	KATIKELA SHIVA		Y	Y	Y	Y	N	26.03.2022	completed
122	SSIP-D49	BERIKI NAGENDRAM		Y	Y	Y	Y	N	26.03.2022	completed
123	SSIP-D05	KAVALI KURUMANNA		Y	Y	Y	Y	N	26.03.2022	completed
124	SSIP-D31	BOLLU KURUMANNA		Y	Y	Y	Y	N	26.03.2022	completed

125	SSIP-D43	BAPANIPALLY RAVINDER		Y	Y	Y	Y	N	26.03.2022	completed
126	SSIP-D18	NESHA RAMCHANDAR		Y	Y	Y	Y	N	26.03.2022	completed
127	SSIP-B11	G MANYAM KONDA		Y	Y	Y	Y	N	25.03.2022	completed
128	SSIP-D40	MANDLA PENTANNA		Y	Y	Y	Y	N	26.03.2022	completed
129	SSIP-D17	KAVALI MALLAIAH		Y	Y	Y	Y	N	26.03.2022	completed
130	SSIP-D20	ASKANI NAVEENKUMAR		Y	Y	Y	Y	N	26.03.2022	completed
131	SSIP-D32	KAVALI KURUMIAH		Y	Y	Y	Y	N	26.03.2022	completed
132	SSIP-D48	ALETI JOHNY		Y	Y	Y	Y	N	26.03.2022	completed
133	SSIP-D07	POSHAMONI RAMESH		Y	Y	Y	Y	N	26.03.2022	completed
134	SSIP-D52	GURRAM SHIVA		Y	Y	Y	Y	N	26.03.2022	completed
135	SSIP-D15	KAMMARI VENUGOPALACHARY		Y	Y	Y	Y	N	26.03.2022	completed
136	SSIP-D45	K SAIKIRAN		Y	Y	Y	Y	N	26.03.2022	completed
137	SSIP-D06	KAVALI RAVI		Y	Y	Y	Y	N	26.03.2022	completed
138	SSIPC14	GODUGU BEESANNA		Y	Y	Y	Y	N	26.03.2022	completed
139	SSIPC40	MEKALA NARESH		Y	Y	Y	Y	N	26.03.2022	completed
140	SSIPC47	ALETI ANJANEYULU		Y	Y	Y	Y	N	26.03.2022	completed
141	SSIPC56	PALLAKONDA SHIVA		Y	Y	Y	Y	N	26.03.2022	completed
142	SSIPC41	KATIKALA BEECHUPALLI		Y	Y	Y	Y	N	26.03.2022	completed
143	SSIPC12	GUNTI KURUMURTHY		Y	Y	Y	Y	N	26.03.2022	completed
144	SSIPC02	BOYA VENKATESH		Y	Y	Y	Y	N	26.03.2022	completed
145	SSIPC55	MANDLA NARESH		Y	Y	Y	Y	N	26.03.2022	completed
146	SSIPC03	KATIKA SHIVA		Y	Y	Y	Y	N	26.03.2022	completed
147	SSIPA10	MEKALA ELLASWAMY		Y	Y	Y	Y	N	26.03.2022	completed
148	SSIP-D23	KATIKELA YELLASWAMY		Y	Y	Y	Y	N	26.03.2022	completed
149	SSIPC34	KARNE KONDAIAH		Y	Y	Y	Y	N	26.03.2022	completed
150	SSIPC44	MASIDHU AYYANNA		Y	Y	Y	Y	N	26.03.2022	completed
151	SSIP-B39	BONGU MANYAM		Y	Y	Y	Y	N	26.03.2022	completed
152	SSIPC09	MANDLA KURUMANNA		Y	Y	Y	Y	N	26.03.2022	completed
153	SSIPC38	RAASALA MANYAM GOUD		Y	Y	Y	Y	N	26.03.2022	completed
154	SSIPC60	D.RAMUDU		Y	Y	Y	Y	N	26.03.2022	completed
155	SSIPC10	MANDLA CHENNAIAH		Y	Y	Y	Y	N	26.03.2022	completed
156	SSIPC49	BANDAMIDA RAMUDU		Y	Y	Y	Y	N	26.03.2022	completed
157	SSIP-D21	CHINTHAKAYALA KURUMANNA		Y	Y	Y	Y	N	26.03.2022	completed
158	SSIP-D30	EALLAPU RAGHAVENDRA		Y	Y	Y	Y	N	26.03.2022	completed
159	SSIPC20	TELETI BEECHUPALLY		Y	Y	Y	Y	N	26.03.2022	completed
160	SSIPC05	KAVALI ANILKUMAR		Y	Y	Y	Y	N	26.03.2022	completed
161	SSIP-D13	BOYA PAPAIAH		Y	Y	Y	Y	N	26.03.2022	completed
162	SSIPC17	K BEESI REDDY		Y	Y	Y	Y	N	26.03.2022	completed
163	SSIPC52	GODUGU BALARAJU		Y	Y	Y	Y	N	26.03.2022	completed
164	SSIPC08	KATIKELA GOVINDHU		Y	Y	Y	Y	N	26.03.2022	completed
165	SSIP-B18	ANJANEYULU.G		Y	Y	Y	Y	N	26.03.2022	completed
166	SSIPC45	MEKALA SOMANNA		Y	Y	Y	Y	N	26.03.2022	completed

167	SSIPC23	MD MAI UDDIN		Y	Y	Y	Y	N	26.03.2022	completed
168	SSIP-D50	MENUMULA ANJANEYULU		Y	Y	Y	Y	N	26.03.2022	completed
169	SSIPC59	VENGANNAGARI SANJEEVAIAH		Y	Y	Y	Y	N	26.03.2022	completed
170	SSIPC16	CHINTHAKAYALA ANJANEYULU		Y	Y	Y	Y	N	26.03.2022	completed
171	SSIPC42	KUMMARI NAGARAJU		Y	Y	Y	Y	N	26.03.2022	completed
172	SSIP-B38	DADI VENKATAIAH		Y	Y	Y	Y	N	26.03.2022	completed
173	SSIP-B48	PENDAM BEECHPALLY		Y	Y	Y	Y	N	26.03.2022	completed
174	SSIPA60	PENDAM JAMPANNA		Y	Y	Y	Y	N	26.03.2022	completed
175	SSIPA34	PALLAKONDA NARESH		Y	Y	Y	Y	N	26.03.2022	completed
176	SSIPA46	ASHAMONI SHEKAR		Y	Y	Y	Y	N	26.03.2022	completed
177	SSIP-B10	BONGU NARESH		Y	Y	Y	Y	N	26.03.2022	completed
178	SSIP-B51	BOGGU NARESH		Y	Y	Y	Y	N	26.03.2022	completed
179	SSIP-B29	JURRU HANUMANTHU		Y	Y	Y	Y	N	26.03.2022	completed
180	SSIPA52	MEKALA ANJANEYULU		Y	Y	Y	Y	N	26.03.2022	completed
181	SSIPA08	MARAMONI GOVINDU		Y	Y	Y	Y	N	26.03.2022	completed
182	SSIPA38	GODUGU ANJANEYULU		Y	Y	Y	Y	N	26.03.2022	completed
183	SSIPA58	CHENAMONI VENKATAIAH		Y	Y	Y	Y	N	26.03.2022	completed
184	SSIPA09	M.CHENNAIAH		Y	Y	Y	Y	N	26.03.2022	completed
185	SSIPA59	AMBATI ANJANEYULU		Y	Y	Y	Y	N	26.03.2022	completed
186	SSIPA31	MIDDE BALAKRISHNA		Y	Y	Y	Y	N	26.03.2022	completed
187	SSIPA32	MEKALA RAMULU		Y	Y	Y	Y	N	26.03.2022	completed
188	SSIP-B19	GOLLA MADDILETI		Y	Y	Y	Y	N	26.03.2022	completed
189	SSIPA54	GODUGU MANYAM		Y	Y	Y	Y	N	26.03.2022	completed
190	SSIPA45	ERKALI RAMACHANDRAIAH		Y	Y	Y	Y	N	26.03.2022	completed
191	SSIPA50	GUNAMONI KRISHNAIAH		Y	Y	Y	Y	N	26.03.2022	completed
192	SSIP-B03	MADHUGANI BALRAJU		Y	Y	Y	Y	N	26.03.2022	completed
193	SSIP-B58	MADHUGANI RAMULU		Y	Y	Y	Y	N	26.03.2022	completed
194	SSIPA13	P CHINNA MASANNA		Y	Y	Y	Y	N	26.03.2022	completed
195	SSIPA05	MADHUGANI MOUGULAIAH		Y	Y	Y	Y	N	26.03.2022	completed
196	SSIPA28	BONGU BEECHUPALLY		Y	Y	Y	Y	N	26.03.2022	completed
197	SSIPA21	ANUMULA RAJASHEKAR		Y	Y	Y	Y	N	26.03.2022	completed
198	SSIPA07	PAKANATI VENKATESH		Y	Y	Y	Y	N	26.03.2022	completed
199	SSIPA41	KATIKALA BALARAJU		Y	Y	Y	Y	N	26.03.2022	completed
200	SSIPA42	MANDLA SWAMY		Y	Y	Y	Y	N	26.03.2022	completed
201	SSIPA37	GUJJULA ASHOK		Y	Y	Y	Y	N	26.03.2022	completed
202	SSIPA44	GUNAMONI NARASHIMHA		Y	Y	Y	Y	N	26.03.2022	completed
203	SSIPA06	KATIKALA VIHSNU		Y	Y	Y	Y	N	26.03.2022	completed
204	SSIPA19	YENUMULA PRASAD		Y	Y	Y	Y	N	26.03.2022	completed
205	ABD - DISTILLERY	Janaki Ramayya Meka	1142	Y	Y	Y	Y	N	25.03.2022	completed
206	ABD - DISTILLERY	Chilukuri Veera Venkata Satyanarayana	1523	Y	Y	Y	Y	N	23.03.2022	completed
207	ABD - DISTILLERY	Thallapally Praveen Kumar	1730	Y	Y	Y	Y	N	25.03.2022	completed
208	ABD - DISTILLERY	Dhirendra Patnaik	1752	Y	Y	Y	Y	N	23.03.2022	completed

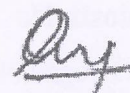
209	ABD - DISTILLERY	Nagendra Prabhakar	1802	Y	Y	Y	Y	N	24.03.2022	completed
210	ABD - DISTILLERY	U Pagunta	1806	Y	Y	Y	Y	N	22.03.2022	completed
211	ABD - DISTILLERY	Sudev A P	1807	Y	Y	Y	Y	N	25.03.2022	completed
212	ABD - DISTILLERY	Benarjee S S Gubbala	1819	Y	Y	Y	Y	N	26.03.2022	completed
213	ABD - DISTILLERY	Punam Vijay Mandape	1825	Y	Y	Y	Y	N	25.03.2022	completed
214	ABD - DISTILLERY	Siva Kumar Yadav T	1845	Y	Y	Y	Y	N	25.03.2022	completed
215	ABD - DISTILLERY	Arpan Nath Sharma	1860	Y	Y	Y	Y	N	24.03.2022	completed
216	ABD - DISTILLERY	Sadanand Dattatraya Chikhale	1865	Y	Y	Y	Y	N	24.03.2022	completed
217	ABD - DISTILLERY	T Jayaprakash	195	Y	Y	Y	Y	N	23.03.2022	completed
218	ABD - DISTILLERY	Apparao Karibandi	408	Y	Y	Y	Y	N	24.03.2022	completed
219	ABD - DISTILLERY	Shamsuddin Khan	652	Y	Y	Y	Y	N	24.03.2022	completed
220	ABD - DISTILLERY	Sujit Kumar Srivastava	673	Y	Y	Y	Y	N	24.03.2022	completed
221	ABD - DISTILLERY	Jarabana Rama Krishna	723	Y	Y	Y	Y	N	26.03.2022	completed
222	ABD - DISTILLERY	Chakrapani Kumar P.	740	Y	Y	Y	Y	N	22.03.2022	completed
223	ABD - DISTILLERY	Rama Prasad Goud	748	Y	Y	Y	Y	N	24.03.2022	completed
224	ABD - DISTILLERY	Collin Pal	857	Y	Y	Y	Y	N	23.03.2022	completed
225	ABD - DISTILLERY	Shashi Kant Shrivastava	920	Y	Y	Y	Y	N	22.03.2022	completed
226	ABD - DISTILLERY	Sukhram Singh	939	Y	Y	Y	Y	N	26.03.2022	completed
227	ABD - DISTILLERY	Hussainaiah S	940	Y	Y	Y	Y	N	24.03.2022	completed
228	ABD - DISTILLERY	Jafooruddin Md.	943	Y	Y	Y	Y	N	21.03.2022	completed
229	ABD - DISTILLERY	Venkataramana M	944	Y	Y	Y	Y	N	22.03.2022	completed
230	ABD - DISTILLERY	Deepak Gupta	945	Y	Y	Y	Y	N	22.03.2022	completed
231	ABD - DISTILLERY	Ballabha Kapil Das	946	Y	Y	Y	Y	N	22.03.2022	completed
232	ABD - DISTILLERY	Venkateswar M Reddy	947	Y	Y	Y	Y	N	25.03.2022	completed
233	ABD - DISTILLERY	Veera Babu S	949	Y	Y	Y	Y	N	22.03.2022	completed
234	ABD - DISTILLERY	P Madhu Babu	950	Y	Y	Y	Y	N	23.03.2022	completed
235	ABD - DISTILLERY	S Khaja Hussain	951	Y	Y	Y	Y	N	24.03.2022	completed
236	ABD - DISTILLERY	Rnv Koteswara Rao	953	Y	Y	Y	Y	N	22.03.2022	completed
237	PRIME GASES PVT LTD	CH.MANOJ KUMAR		Y	Y	Y	Y	N	25.03.2022	completed
238	PRIME GASES PVT LTD	G RAGHAVENDRA		Y	Y	Y	Y	N	25.03.2022	completed
239	PRIME GASES PVT LTD	B NARESH		Y	Y	Y	Y	N	25.03.2022	completed
240	PRIME GASES PVT LTD	N SAYANNA		Y	Y	Y	Y	N	25.03.2022	completed
241	PRIME GASES PVT LTD	K NAVEEN KUMAR		Y	Y	Y	Y	N	25.03.2022	completed
242	PRIME GASES PVT LTD	JAYAMMA		Y	Y	Y	Y	N	25.03.2022	completed
243	PRIME GASES PVT LTD	K SRIKANTH		Y	Y	Y	Y	N	25.03.2022	completed
244	PRIME GASES PVT LTD	PATIMINI NAGARAJU		Y	Y	Y	Y	N	25.03.2022	completed
245	PRIME GASES PVT LTD	P RAJU		Y	Y	Y	Y	N	25.03.2022	completed
246	PRIME GASES PVT LTD	B NAVEEN		Y	Y	Y	Y	N	25.03.2022	completed
247	PRIME GASES PVT LTD	K SHIVUDU		Y	Y	Y	Y	N	25.03.2022	completed
248	PRIME GASES PVT LTD	PALAM NAGARJUNA		Y	Y	Y	Y	N	26.03.2022	completed
		TOTAL MEDICAL EXAMINATION WITH VACCINATION		248	248	248	248	0		

	FORMAT FOR MEDICAL FITNESS CERTIFICATE FOR FOOD HANDLERS	Document No.	1825/862
		Date of Issue	25/03/2022

**PROFORMA FOR MEDICAL FITNESS CERTIFICATE FOR FOOD HANDLERS
(FOR THE YEAR 2022)**

(See Para No. 10.1.2, Part- II, Schedule - 4 of FSS Regulation, 2011)

It is certified that **Ms. Punam Vijay Mandape** working for **M/s. Allied Blenders and Distillers Pvt. Ltd.** coming in direct contact with food items, has been carefully examined* by me on date 25/03/2022. Based on the medical examination conducted, She is found free from any infectious or communicable diseases and the person is fit to work in the above mentioned food establishment.



**Name and Signature with Seal
of Registered Medical Practitioner /
Civil Surgeon**

Dr. RAJA VOJJALA
MD(Path) AFIH(CLI)
Physician Industrial Medicine
Regd. No: 13057

*Medical Examination to be conducted:

1. Physical Examination
2. Eye Test
3. Skin Examination
4. Compliance with schedule of Vaccine to be inoculated against enteric group of diseases
5. Any test required to confirm any communicable or infectious disease which the person suspected to be suffering from on clinical examination.



PANCHASHEEL MEDICAL SERVICES PVT. LTD., INSTITUTE OF INDUSTRIAL & OCCUPATIONAL HEALTH



401 A & B, Navketan Complex, Clock Tower, Secunderabad-500 003. T.S. INDIA.

Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

Company & Unit :	Allied Blenders and Distillers Pvt. Ltd.
Address :	Rangapur Village, Pebbair - Mandal, Wanaparthy - Dist.
	Annual Medical Examination - March-2022
	Test Date : 25/03/2022

Name : Ms. Punam Vijay Mandape	Lab. No. / Emp. ID: 862 / 1825
DOB/Age : 22/10/1991	Gender : Female
Staff/Contractor :	Work Area :

Present Health Complaints : Nil

Past History of Health : Nil Particular

Personal History:

Diabetes : No	Hypertension : No	Medication : No
Alcohol : No	Tobacco : No	Pan/Gutka : No
Tuberculosis: No	Epilepsy : No	Psychiatric Illness : No
Allergic Drugs : No		

Family History:

Diabetes : No	Hypertension : No	Tuberculosis : No
Asthama : No	H/o Epilepsy : No	Allergic Drugs : No
Psychiatric Illness : No	IHD : No	

Physical Examination:

Built - Moderate	Height : 153 cms	Weight : 63 kgs
BMI - 26.9 kg/ m ²	Inspiration - cms	Expiration - cms
Pulse : 98 per min.	BP : 111/77 mm Hg	
Anemia : No	Jaundice : No	Clubbing/Koilonychia : No
Hernia : No	Varicose Veins : No	Temperature : Normal

Skin Diseases: 1) Infections : No 2) Allergies : No

3) Leprosy : No

Others: Nil

Diagnosis Makes the Difference

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Cell: 90001 44488, 99634 17491 | Email: drraj@hotmail.com | Website: www.panchasheel.co.in

Name : Ms. Punam Vijay Mandape	Lab. No. / Emp. ID: 862/ 1825
--------------------------------	-------------------------------

Hearing : Right Ear : Normal Left Ear : Normal

Systemic Examination:

Cardiovascular system : S₁ & S₂ - Normal

Respiratory System : Respiratory sounds - Clear

Abdomen : Liver - Not Palpable Spleen - Not Palpable

CNS : Pupillary Reaction - Normal Romberg's Sign - Negative

Plantars - Normal Jerks - Normal

ENT : Normal

Vision Testing:

	Rt.EYE				Lt.EYE			
Distant Vision	-	-	-	6/6	-	-	-	6/6
Near Vision	-	-	-	N6	-	-	-	N6

Vision & Colour Vision : Normal vision , With Glasses

CERTIFICATE OF FITNESS

This is to certify that Ms. Punam Vijay Mandape is free from any infectious and contagious diseases including Tuberculosis. (After Physical examination and investigations)
She is healthy and physically fit to work in the company.

Remarks: Nil

Medical Officer

DR. RAJA VOJJALA
MD(Path) AFIH (CLI)
Physician Industrial Medicine
Regd.No. 13057

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Cell: 90001 44488, 99634 17491 | Email: drraqj@hotmail.com | Website: www.panchasheel.co.in

Name : Ms. Punam Vijay Mandape

Lab. No. / Emp. ID: 862/ 1825

DEPARTMENT OF HAEMATOLOGY

***Haemogram**

(Sample Type: *Whole Blood- EDTA*)

INVESTIGATION

RESULT

Biological Reference Interval

Haemoglobin

12.4

Male : 13.0 - 18.0 g/dL

Female : 12.0 - 16.0 g/dL

Red Blood Cells

4.0

4.0 - 6.0 mill/cu.mm

White Blood Cells

7200

4000 - 11000 cells/cumm

Platelet Count

391

150 - 450*10³ /uL

RBC INDICES:

HCT

38.0

36 - 54 %

MCV

88.8

78 - 94 fl

MCH

28.4

27 - 32 pg

MCHC

34.2

32 - 36 g/dl

DIFFERENTIAL COUNT

Neutrophils

56

40 - 70 %

Lymphocytes

36

20 - 40 %

Eosinophils

04

02 - 06 %

Monocytes

04

02 - 08 %

PERIPHERAL SMEAR

RBC:

Normocytic Normochromic

WBC:

within normal limits

Platelets:

Adequate

-----End of the Report-----

DR. RAJA VOJJALA, MD

Pathologist

Regd.No. 13057

Note: Tests marked with (*) are included in the scope of NABL accreditation

Diagnosis Makes the Difference

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Name : Ms. Punam Vijay Mandape	Lab. No. / Emp. ID: 862/ 1825
--------------------------------	-------------------------------

DEPARTMENT OF BIOCHEMISTRY

<u>INVESTIGATION</u>	<u>RESULT</u>	<u>Biological Reference Interval</u>
*Random Blood Sugar (Sample Type: NaF Plasma)	93	70 – 160 mg/dl

DEPARTMENT OF SEROLOGY

<u>INVESTIGATION</u>	<u>RESULT</u>	<u>Biological Reference Interval</u>
*Blood Group & Rh Type (Sample Type: Whole Blood- EDTA)	"A" Positive	
HIV – I&II (Sample Type : (SERUM))	Non Reactive	Non Reactive
HBsAg (Sample Type : (SERUM))	Negative	Negative
WIDAL TEST (Sample Type : (SERUM))		
	"O"	< 1: 20 dilutions
	"H"	< 1: 20 dilutions
	"AH"	< 1: 20 dilutions
	"BH"	< 1: 20 dilutions

-----End of the Report-----

DR. RAJA VOJJALA, MD
Pathologist
Regd.No. 13057



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Cell: 90001 44488, 99634 17491 | Email: drraj@hotmail.com | Website: www.panchasheel.co.in

Name : Ms. Punam Vijay Mandape

Lab. No. / Emp. ID: 862/ 1825

DEPARTMENT OF CLINICAL PATHOLOGY

*** Complete Urine Examination**
(Sample Type : *Urine*)

<u>INVESTIGATION</u>	<u>RESULT</u>	<u>Biological Reference Interval</u>
<u>Physical Examination</u>		
Quantity	10 ml	10 – 15 ml
Appearance	Clear	Clear
Reaction	Acidic	Acidic
<u>Chemical Examination</u>		
Albumin	Nil	Nil
Sugar	Nil	Nil
Bile Salts	Negative	Negative
Bile Pigments	Negative	Negative
<u>Microscopic Examination</u>		
Pus cells	1-2/Hpf	0 – 3 /Hpf
Epithelial Cells	1-2/Hpf	0 – 4 /Hpf
R.B.C	Nil	Nil
Crystals	Nil	Nil
Casts	Nil	Nil
Others	Nil	Nil

-----End of the Report-----

DR. RAJA VOJJALA, MD
Pathologist
Regd.No. 13057

Note: Tests marked with (*) are included in the scope of NABL accreditation



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Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

Name : Ms. Punam Vijay Mandape

Lab. No. / Emp. ID: 862/ 1825

RESTING E.C.G. REPORT

ELECTRO CARDIOGRAPHIC OBSERVATIONS

HR : 80 Per Min
Rhythm : Normal Sinus
P Wave : Normal
Q Wave : Nil
PR : 157 ms
QRS : 78 ms
ST Wave : No Significant Changes
Axis : Normal
IMPRESSION : Within Normal Limits

-----End of the Report-----

M N Shyam Sunder

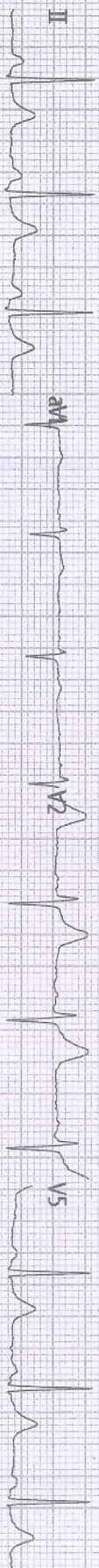
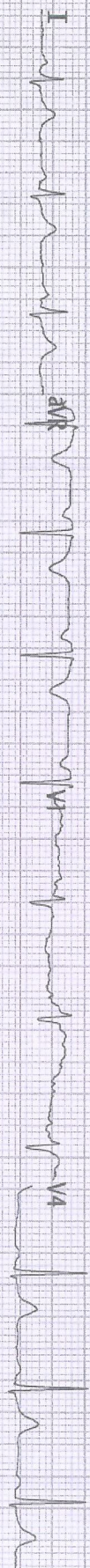
Dr. MN. Shyam Sunder, MD
Physician/Cardiologist
Regd.No. 11104

10mm/mV

10mm/mV

10mm/mV

10mm/mV



Vent. Rate(BPM) : 80

<ECG Analysis Result>

PR Int.(ms) : 157

P/QRS/T Int.(ms) : 119

QT/QTc Int.(ms) : 335

P/QRS/T Axis(Deg.) : 69

RV1/SV5 Amp.(mV) : 0.15

RV5/SV1 Amp.(mV) : 1.23

800 Normal Sinus Rhythm

*** Normal ECG ***

ST LEVEL (mV)

I	II	III	aVR	aVL	aVF
+0.01	+0.02	+0.01	-0.01	+0.00	+0.02
V1	V2	V3	V4	V5	V6
+0.02	+0.05	+0.02	+0.01	+0.00	+0.00

V1.20 Technician :

Note : Unconfirmed Report Need to Review.

25mm/s AC50 ENG ADS 2022-03-25 14:54:42

<

>

000000000000 F - Y

/

cm/kg

/

mmHg

862



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401 A & B, Navketan Complex, Clock Tower, Secunderabad-500 003. T.S. INDIA.

Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

Company & Unit:	Allied Blenders and Distillers Pvt. Ltd.
Address:	Rangapur Village, Pebbair - Mandal, Wanaparthy Dist.
	Test Date: 25/03/2022

Name: Ms. Punam Vijay Mandape	Lab. No. / Emp. ID: 862 / 1825
DOB/Age: 22/10/1991	Gender: Female
Staff/Contractor:	Work Area:

VACCINATION CERTIFICATE

This is to certify that **Ms. Punam Vijay Mandape** is vaccinated against the following Vaccines, as per the following Schedule.

Hepatitis B Vaccine : GeneVac-B

Batch No.: 0350

Manufacturer : Serum Institute

Expiry date : 05/2023

First dose Given on : 25/03/2022

Second dose Given on : -

Typhoid Vaccine : VACTYPH

Batch No.:05FS16B

Manufacturer : Zydus Vaxxicare

Expiry date : 04/2024

First dose Given on : 25/03/2022

Second dose Given on : -

Tetanus Toxioid : BETT

Batch No.: A0108721

Manufacturer : Biological E Limited

Expiry date : 10/2023

First dose Given on : 25/03/2022

Second dose Given on : -

Medical Officer

DR. RAJA VOJJALA
MD(Path) AFIH (CLI)
Physician Industrial Medicine
Regd.No. 13057



**PANCHASHEEL
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Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

Name : Ms. Punam Vijay Mandape

Lab. No. / Emp. ID: 862/ 1825

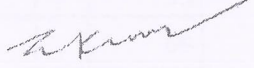
X-RAY CHEST PA VIEW

X-RAY CHEST PA VIEW

1. Bony cage and soft tissues are normal.
2. Lung parenchyma and vasculature is normal.
3. Heart size and contour is normal.
4. Both domes of diaphragm are normal.
5. CP angles are normal.
6. No evidence of Tuberculosis.

IMPRESSION : Normal Chest Radiograph.

-----End of the Report-----


Dr. E. Rajesh Kumar
M.B.B.S., D.M.R.D
Consultant Radiologist
Regd.No. 33959



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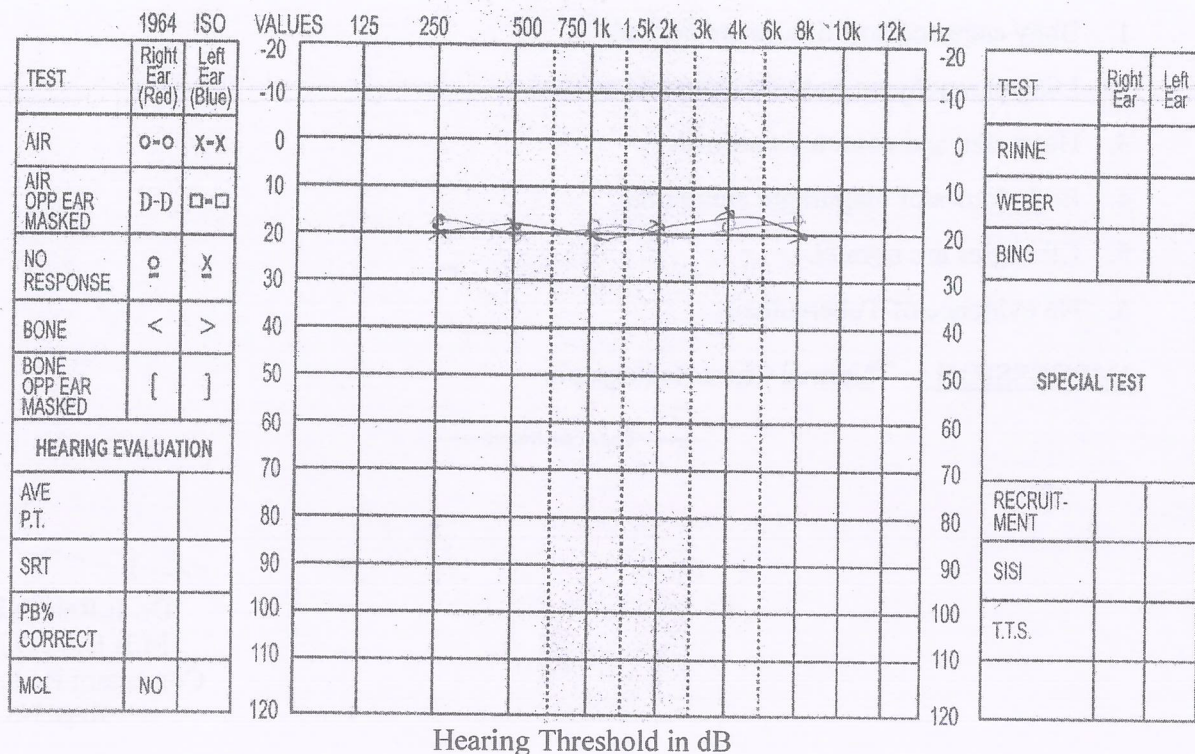
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Cell: 90001 44488, 99634 17491 | Email: drraqj@hotmail.com | Website: www.panchasheel.co.in

Name: Ms. Punam Vijay Mandape

Lab. No. / Emp. ID: 862 / 1825

Audiogram



Audiological Interpretation: Right Ear:

Left Ear:

Bilateral Normal — Hearing

Audiologist

Diagnosis Makes the Difference

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Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/05

Date: 05.05.2022

To,

The Environmental Engineer.

Regional Office, Telangana State Pollution Control Board,

4th Floor, Collectorate Building, Nampally.

Hyderabad – 500001.

**Subject: M/s Allied Blenders and Distilleries Pvt Ltd, Consent Order No. 210822768023,
Dated: 24.03.2021 Monthly Environmental Monitoring Reports - April -2022
Submission - Regarding.**

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of April-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.
9. Production Data for the Month

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava

(Lead Distillery Operations)

Encl: 1. All reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/07

Date: 07.06.2022

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distilleries Pvt Ltd, Consent Order No. 210822768023,
Dated: 24.03.2021 Monthly Environmental Monitoring Reports - May -2022
Submission - Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of May-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.
9. Production Data for the Month

Kindly acknowledge the receipt of the same.

Thanking you.

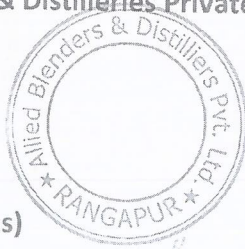
Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava

(Lead Distillery Operations)

Encl: 1. All reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/10

Date: 11.07.2022

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distilleries Pvt Ltd, Consent Order No. 210822768023,
Dated: 24.03.2021 Monthly Environmental Monitoring Reports - June -2022
Submission - Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of June-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.
9. Production Data for the Month

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava

(Lead Distillery Operations)

Encl: 1. All reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/14

Date: 02.08.2022

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distilleries Pvt Ltd, Consent Order No. 210822768023,
Dated: 24.03.2021 Monthly Environmental Monitoring Reports - July -2022
Submission - Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of July-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Production Data for the Month
2. Water Consumption for the Month
3. Spent Wash, MEE & Effluent Details.
4. Effluent/Pollution control equipment Energy consumption details.
5. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
6. Effluent Quality Monitoring data. (Real Time Data)
7. Boiler 50 TPH Stack Monitoring Data (Real Time Data & Third Party Reports)
8. Waste water Influent analysis data (Third Party Reports)
9. 1500 KVA DG Set Stack Monitoring Data. (Third Party Reports)
10. Ambient Noise Level data. (Third Party Reports)

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Umasankar Padhi

(Regional Manufacturing Head - South 1)

Encl: 1. All reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/16

Date: 05.09.2022



Allied Blenders
& Distillers

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distilleries Private Limited, Consent Order No. 210822768023, Dated: 24.03.2021 and Amendment Consent Order No. 210822768023/484, Dated: 08.12.2021 - Monthly Environmental Monitoring Reports of August -2022 Submission - Regarding.

Dear Sir/Madam,

With reference to the above subject, we are herewith submitting the Environmental Monitoring Reports for the month of August-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Production Data for the Month
2. Water Consumption for the Month
3. Spent Wash, MEE & Effluent Details.
4. Effluent/Pollution control equipment Energy consumption details.
5. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
6. Effluent Quality Monitoring data. (Real Time Data)
7. Boiler 50 TPH Stack Monitoring Data (Real Time Data & Third Party Reports)
8. Waste water Influent analysis data (Third Party Reports)
9. 1500 KVA DG Set Stack Monitoring Data. (Third Party Reports)
10. Ambient Noise Level data. (Third Party Reports)

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

M/s. Allied Blenders & Distilleries Private Limited

Sujit Kumar Srivastava

(Lead Distillery Operations)

Encl: 1. All reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/17

Date: 06.10.2022



Allied Blenders
& Distillers

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distillers Private Limited, Consent Order No. 210822768023, Dated: 24.03.2021 and Amendment Consent Order No. 210822768023/484, Dated: 08.12.2021 - Monthly Environmental Monitoring Reports of September -2022 Submission - Regarding.

Dear Sir/Madam,

With reference to the above subject, we are herewith submitting the Environmental Monitoring Reports for the month of September-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Production Data for the Month
2. Water Consumption for the Month
3. Spent Wash, MEE & Effluent Details.
4. Effluent/Pollution control equipment Energy consumption details.
5. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
6. Effluent Quality Monitoring data. (Real Time Data)
7. Boiler 50 TPH Stack Monitoring Data (Real Time Data & Third Party Reports)
8. Waste water Influent analysis data (Third Party Reports)
9. 1500 KVA DG Set Stack Monitoring Data. (Third Party Reports)
10. Ambient Noise Level data. (Third Party Reports)

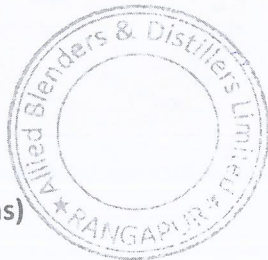
Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

M/s. Allied Blenders and Distillers Private Limited


Sujit Kumar Srivastava
(Lead Distillery Operations)



Encl: 1. All reports.

Allied Blenders And Distillers Limited

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Registered Office : 394/C, Ground Floor, Lamington Chambers, Lamington Road, Mumbai - 400004. India.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PLC187368

Ambient Noise data from April 2022 to Sept 2022

Month	Day time Unit: dB(A) CPCB Standard: 75									
	Milling Section	Fermentation Area	Boiler-DCS	Boiler Turbine Hall	CO ₂ Plant Area	WTP Area	Dryer Section	Security Area	ETP Area	Near DG Set Area
Apr-22	70.8	70.5	67.5	70.9	69.8	66.7	70.6	62.5	68.6	70.2
May-22	71.6	70.9	66.5	72.4	71.8	69	70.7	63.4	68.1	70.2
Jun-22	71.5	70.6	67.4	72.8	71.9	69.2	70.9	64.7	68.5	70.8
Jul-22	70.6	70.4	67.9	70.5	69.6	66.8	70.8	62.6	68.5	70.4
Aug-22	71.2	70.7	66.2	72.3	71.6	69.7	70.2	63.6	68.7	70.8
Sep-22	71.6	70.9	66	72.1	71.3	69.5	70.4	62.1	68.2	70.5
Average	71.2	70.7	66.9	71.8	71.0	68.5	70.6	63.2	68.4	70.5
	Night Time Unit: dB(A) CPCB Standard: 70									
Apr-22	69.5	66.9	55.3	69.2	65.6	61.8	58.3	51.7	65.4	65.6
May-22	68.4	66.6	57.3	68.7	65.3	62.4	59.1	52	63.2	63.5
Jun-22	68.6	67.9	56.4	68	66.1	62	58.3	52.4	63.2	64.6
Jul-22	69.7	66.5	55.4	68.9	66	61.2	58	51.8	65.3	65.7
Aug-22	68.3	66.1	57.5	68.6	65	62.8	59.7	52.4	63.5	63.6
Sep-22	68.3	67.6	56.5	67.1	66.6	63.4	58.2	52.3	63.1	63.2
Average	68.8	66.9	56.4	68.4	65.8	62.3	58.6	52.1	64.0	64.4


Allied Blenders And Distillers Limited
 Sy. No.692, RANGAPUR (V)
 Pabbair (M), Wanaparthy (D)-509 104.

BUDGETARY PROVISIONS FOR ENVIRONMENTAL MANAGEMENT PLAN (EMP)**Budget for Environment Management Plan**

Sr. No.	Activities	Cost (Rs. in Lakhs)	
		Capital	Recurring
1.	Air Pollution Control Measures (ESP; Bag House, dust extraction systems, online monitoring, etc.)	1060	30
2.	Water and Wastewater Management (Spent Wash Management (DDGS & DWGS), MEE, Dryer, ETP, STP, Sedimentation Tank, etc.)	41.30	1628
3.	Solid waste Management	0	1.00
4.	Noise Reduction Systems	0	3.00
5.	Occupational Health & Safety (Provision of PPE, Medical Examination)	0	28.01
6.	Greenbelt Development (Plantation and maintenance)	0	3.00
7.	Rain Water Harvesting Structure	0	1.00
8.	Environmental Monitoring (Lab instruments, Online Monitoring system, Third party monitoring audit)	0	9.60
	Total	1101	1703

Note: The budget may increase/decrease as per actual requirement during plant operations in the subsequent years.


Allied Blenders And Distillers Limited
Sy. No.692, RANGAPUR (V)
Pebbair (M), Wanaparthy (D)-509 104.



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2021-22/02

Date: 18.03.2022

To,

The Ministry of Environment, Forest and Climate Change (MoEF&CC),
Regional Office (SEZ), 1st and 2nd Floor, Handloom Export Promotion Council,
34, Cathedral garden Road, Nungambakkam,
Chennai - 34.

Subject: Allied Blenders and Distillers Private Limited (Environment Clearance Letter No: J-1101/02/2009-1A II (I) Dated 24.08.2009) - Submission of Six monthly compliance report of stipulated conditions of Environmental Clearance - Regarding.

Dear Sir,

With reference to the subject, we herewith submitting the Six Monthly Compliance Report from the period of Sept' 2021 to Feb'2022.

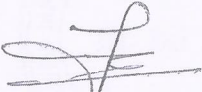
This is for your kind information.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava

 (Lead Distillery-Operations)



Enclosed: Six Months Environmental Compliance Report with Annexures

Copy to:

1. Regional Director, CPCB - Bangalore.
2. Regional Office - TSPCB, Hyderabad, TS.
3. Member Secretary, TSPCB, Hyderabad.

25/3/22
CENTRAL POLLUTION CONTROL BOARD
MINISTRY OF ENVIRONMENT FORESTS &
CLIMATE CHANGE, GOVT. OF INDIA
REGIONAL DIRECTORATE (SOUTH)
1ST & 2ND FLOOR, "NISARGA BHAVAN"
7TH 'D' MAIN, THIMMAIAH ROAD,
SHIVANASAR, BENGALURU - 560 070

Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2021-22/02

Date: 18.03.2022

To,

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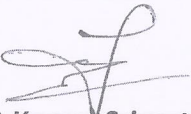
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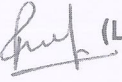
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For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava


(Lead Distillery-Operations)



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- ✓ 2. Regional Office – TSPCB, Hyderabad, TS.
3. Member Secretary, TSPCB, Hyderabad.

Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2021-22/02

Date: 18.03.2022

To,

The Ministry of Environment, Forest and Climate Change (MoEF&CC),
Regional Office (SEZ), 1st and 2nd Floor, Handloom Export Promotion Council,
34, Cathedral garden Road, Nungambakkam,
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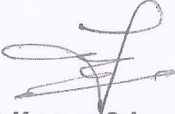
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For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
 **(Lead Distillery-Operations)**



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Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

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Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2022-23/17

Date: 27.09.2022

To,

The Environmental Engineer,

Regional Office, Telangana State Pollution Control Board,

4th Floor, Collectorate Building, Nampally.

Hyderabad – 500001.

Subject: M/s Allied Blenders and Distillers Private Limited Environmental Statement Form-V for FY 2021-2022- Submission - Regarding.

Reference: Consent and HW Authorization Order no. 210822768023, Dated 24.03.2021 and amendment Consent Order No. 210822768023/484, Dated: 08.12.2021 of Unit Survey No. 690/AA, 691/AA2, 692, Village- Rangapur, Mandal- Pebbair, District- Wanaparthy, State-Telangana - 509104.

Dear Sir,

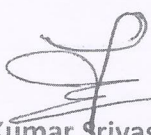
With reference to the above subject, we are herewith submitting the Environmental Statement Form-V for the for the period of April – 2021 to March - 2022. for the Distillery, Ranapur plant.

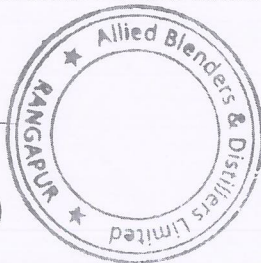
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Thanking you.

Yours faithfully,

M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
(Lead Distillery Operations)



Enclosure: Form V

Allied Blenders And Distillers Limited

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Registered Office : 394/C, Ground Floor, Lamington Chambers, Lamington Road, Mumbai - 400004. India.
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